



## SPUN COPPER DECK DRAIN INSTALLATION INSTRUCTIONS

1. Cut an appropriate sized hole over the receiving drainpipe.
2. Remove any debris or material that may prevent the drain flange from laying flush on the deck.
3. Remove the strainer from the drain.
4. If the receiving pipe below the deck has an elbow, shorten the drain stem as necessary, leaving at least 4" of stem below the drain bowl. When cutting the drain stem, cut squarely and with a clean edge.
5. If using standard O-ring as a seal, install the O-ring 3" up from bottom of drain stem.
6. Place the drain stem into the receiving pipe and lower the drain to the deck slowly. The flange must lay flush on the deck.
7. Secure the drain to the deck with a minimum of 3 broad-head fasteners.
8. Make certain that the decking material reaches the edge of drain bowl but does not go into the drain bowl.
9. Apply and secure the roofing material in accordance with the manufacturer's instructions.
10. Replace the strainer and tighten securely.
11. Adhere to installation requirements as determined by the regulatory authorities for your region.