



## 5 SKIN ROOF PIPE FLASHING TPO INSTALLATION INSTRUCTIONS

**Important: Read Instructions Before Installation.**

1. Clean and prepare the roof and pipe surfaces.
2. DO NOT use a sharp instrument to pierce or cut the 5 Skin seals. Prepare the bottom 5 Skin moisture seal to fit the pipe by matching the pipe size with same size tear line. To create the pipe opening in the bottom seal, break the seal with a blunt object (a car key or ballpoint pen) and tear the material out by hand as shown below.



3. Slide the bottom seal down the pipe so that the seal is flush with the roof deck.
4. Center the aluminum 5 Skin flashing over the bottom moisture seal.
5. Prepare the top moisture seal to fit the pipe, match the pipe size to the tear line and peel the material away as shown in step #2.
6. Slide the top moisture seal down the pipe to the aluminum 5 Skin flashing.
7. Force the top moisture seal over the bead on the aluminum 5 Skin flashing.
8. Secure the flange to the roof deck using a minimum of 3 round head fasteners screwed into a solid substrate. Fastening evenly spaced, 1" from edge of flange, is optimal.

Tpo clean surface....

9. Flash the aluminum 5 Skin flange with roofing membrane according to the membrane manufacturer's instructions.
10. Adhere to installation requirements as determined by the regulatory authorities for your region.

**Before installing TPO, refer to the roofing membrane manufacturer's instructions.**

Visit the Menzies Metal Products' website for additional product information. Drawings, Specifications and Instructions are available for most products online at [www.menzies-metal.com](http://www.menzies-metal.com) or scan the QR code.



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