



## CLAMP-TITE SPUN COPPER DRAIN NO HUB INSTALLATION INSTRUCTIONS

1. Install the roof insulation if applicable and roof membrane. Cut an appropriate sized hole over the drainpipe through both materials.
2. If replacing an existing drain, remove debris or material that may prevent the drain flange from laying flush on roof deck.
3. Clean the existing drainpipe below the deck.
4. Remove the strainer, the top clamping ring and the 4 bolts from drain.
5. The drain may also be secured to the roof deck by using a minimum of 3 round head fasteners screwed into a solid substrate, evenly spaced 1" from edge of flange is optimal.
6. Connection to under deck pipe is by others.
7. Make certain that the membrane reaches the edge of drain bowl but does not go into the drain bowl.
8. Line up the top clamping ring with the holes on the bottom ring and sandwich the membrane between the top ring and drain flange.
9. Insert the 4 stainless steel bolts into the top ring and thread them into the bottom ring until snug, plus one half turn.
10. Place strainer into the groove on the top ring and secure with the stainless steel bolt provided.
11. Adhere to installation requirements as determined by the regulatory authorities for your region.