



**ECONO COPPER DRAIN  
ECONO ALUMINUM DRAIN  
INSTALLATION INSTRUCTIONS**

1. Cut an appropriate sized hole in the roof deck for the drain stem.
2. Remove all debris or materials that may prevent the drain flange from laying flush on the deck.
3. Place the drain stem into the receiving pipe and lower drain to deck. The flange must lay flush on deck.
4. Secure the drain to the deck using a minimum of 4 broad-head fasteners.
5. Apply and seal the decking material to the drain flange according to the roofing manufacturer's instructions.
6. Adhere to installation requirements as determined by the regulatory authorities for your region.