



PIPE FLASHING WELDED ALUMINUM TPO INSTALLATION INSTRUCTIONS

1. Remove debris or materials that may prevent the pipe flashing flange from laying flush on the deck.
2. Lower the pipe flashing over the pipe and onto the roof deck ensuring that metal flange is flush with roof surface. The flashing flange must be secured to the roof deck by using a minimum of 4 broad head fasteners into solid substrate evenly spaced, 1" from edge of flange is optimal.
3. Before installing TPO, refer to membrane manufacturers instructions.
4. The flashing flange and TPO surface must be clean before heat welding. Heat weld TPO membrane to TPO Direct Weld™ coated flange. Heat weld according to membrane manufacturers instructions.
5. Seal the flashing to the pipe with an appropriate cap or storm collar.
6. Adhere to installation requirements as determined by the regulatory authorities for your region.