



## CLAMP-TITE COPPER BOX SCUPPER INSTALLATION INSTRUCTIONS

1. Make certain that the hole in the parapet wall is the proper size to allow securing the scupper flange to the wall. It must be flush with the deck.
2. Insert the scupper into the hole until the flange is flush with both the deck and wall. Check to see that the scupper box extends outside the parapet wall 2". Cut the box as necessary, ensuring the cut is square.
3. Fasten the flange with min 4 broadhead screws 1" in from edge of the flange, spaced 2" apart.
4. Rough up the copper surface of the flange and clean the flange.
5. Apply membrane to the scupper flange and seal according to manufacturer's instructions.
6. Bolt the clamping ring on using the wrench included so as not to over tighten.
7. Outside the wall, fasten the outlet box to the scupper securely.
8. Adhere to installation requirements as determined by the regulatory authorities for your region.