



CLAMP-TITE COPPER BOX SCUPPER TPO INSTALLATION INSTRUCTIONS

1. Make certain that the hole in the parapet wall is the proper size to allow securing the scupper flange to the wall. It must be flush with the deck.
2. Insert the scupper into the hole until the flange is flush with both the deck and wall. Check to see that the scupper box extends outside the parapet wall 2". Cut the box as necessary, ensuring the cut is square.
3. Fasten the flange with broad head screws 1" in from edge of the flange, spaced 2" apart.
4. Clean the flange TPO surface for best adhesion.

Before installing TPO refer to membrane manufacturer's instructions.

5. Make certain TPO membrane reaches the edge of the scupper box. Be certain scupper flange and TPO surface are clean before heat welding. Heat weld TPO membrane to TPO Direct Weld™ coated flange. Heat weld according to membrane manufacturer's instructions.
6. Bolt the clamping ring on using the wrench included so as not to over tighten.
7. Outside the wall, fasten the outlet box to the scupper securely.
8. Adhere to installation requirements as determined by the regulatory authorities for your region.