



CLAMP-TITE OVERFLOW SCUPPER DRAIN TPO INSTALLATION INSTRUCTIONS

1. Prepare a hole in the parapet wall that is slightly larger than the drain exit pipe.
2. Insert the drain into the hole so that the flange is flush with the wall.
3. Check to see that the drainpipe extends beyond the parapet wall a minimum 2".
4. Fasten the flange with a minimum of 4 broad-head screws, 1" in from edge of the flange, spaced 2" apart.
5. Clean the TPO Direct Weld coated flange for optimal adhesion.

Before installing TPO refer to membrane manufacturer's instructions.

6. Make certain that the TPO membrane reaches the edge of the drain hole. Be certain that the TPO Direct Weld™ coated flange and the TPO membrane are clean before heat welding.
7. Heat weld TPO membrane to TPO Direct Weld™ coated flange. Heat weld according to TPO roofing membrane manufacturer's instructions.
8. Bolt the clamping ring on using the wrench provided. Do not to over-tighten.
9. Outside the wall, connection or sealing by others.
10. Adhere to the installation requirements as determined by the regulatory authorities for your region.