

B VENT FLAT GALVANIZED TPO INSTALLATION INSTRUCTIONS

Important: Read Instructions Before Installation.

- 1. Make certain that the hole in the roof deck is the same size as the opening at the bottom of the B-Vent.
- 2. If installing on an existing roof, clear any debris or materials that may prevent the B-Vent flange from laying flush against the deck.
- 3. Place the B-Vent on the roof deck and ensure that the metal flange is flush with roof surface.
- 4. The B-Vent flange must be secured to the roof deck with a minimum of 4 broad head fasteners screwed into a solid substrate. Fastening evenly spaced, 1" from edge of flange, is optimal.
- 5. Clean the TPO Direct Weld flange and the TPO roofing membrane surface prior to heat welding.
- 6. Heat weld the TPO roofing membrane to the TPO Direct Weld™ coated flange. Heat weld according to the TPO roofing membrane manufacturer's instructions.
- 7. Seal the flashing to the pipe with an appropriately sized storm collar.
- 8. Adhere to the installation requirements as determined by the regulatory authorities for your region.

Before installing TPO, refer to the roofing membrane manufacturer's instructions.

Visit the Menzies Metal Products' website for additional product information. Drawings, Specifications and Instructions are available for most products online at www.menzies-metal.com or scan the QR code.



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