

Material Safety Data Sheet

Issuing Date 23-Nov-2011

Revision Date

Revision Number 0

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name Copper / Copper Alloys

Synonyms Cu.

Distributor

ThyssenKrupp Materials NA, Inc.
22355 W. Eleven Mile Road
Southfield, Michigan 48034
TEL: 248-233-5681

Emergency Telephone Number 248-233-5681

2. HAZARDS IDENTIFICATION

WARNING!

Emergency Overview

Non-combustible as supplied.
Small chips, fines and dust from processing may be readily ignitable.
Hazardous fumes can also occur in post-processing operations
Product dust may be irritating to eyes, skin and respiratory system.
Dust may form explosive mixture in air
Possibly cancer hazard by inhalation

Appearance Silver or yellow to red

Physical State Solid.

Odor Odorless

OSHA Regulatory Status

General Hazard Statement: Solid metallic products are generally classified as "articles" and do not constitute hazardous materials in solid form under the definitions of the OSHA Hazard Communication Standard (29 CFR 1910.1200). Any articles manufactured from these solid products would be generally classified as non-hazardous. However, some hazardous elements contained in these products can be emitted under certain processing conditions such as but not limited to: burning, melting, cutting, sawing, brazing, grinding, machining, milling, and welding.

Potential Health Effects

Principle Routes of Exposure

Eye contact. Skin contact. Inhalation.

Acute Toxicity

Eyes
Skin

Dust contact with the eyes can lead to mechanical irritation.
Contact with dust can cause mechanical irritation or drying of the skin. Contact with oils from processing may cause irritation. Prolonged skin contact may defat the skin and produce dermatitis. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Inhalation

May be harmful if inhaled. Inhalation of dust in high concentration may cause irritation of respiratory system. Inhalation of fumes may cause metal-fume fever.

Ingestion

May be harmful if swallowed. May cause additional affects as listed under "Inhalation".

Chronic Effects	<p>Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure. Prolonged exposure may cause chronic effects. Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination. May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects.</p> <p>Elevated temperature processing such as welding and plasma arc cutting may release hazardous fumes. Inhalation of beryllium dust or fume may cause chronic beryllium disease (CBD) and is a cancer hazard. Overexposure to metal fumes may cause pulmonary edema (fluid in the lungs) and methemoglobinemia. May also cause pulmonary fibrosis and lung cancer. Lead compounds may be absorbed by ingestion, by inhalation and through the skin. Lead may damage kidney function, the blood forming system and the reproductive system. Inorganic lead compounds can cause developmental damage.</p>
Aggravated Medical Conditions	Allergies. Skin disorders. Respiratory disorders. Central nervous system. Pre-existing eye disorders. Blood disorders. Kidney disorders. Liver disorders. Nasal cavities. Lungs.
Interactions with Other Chemicals	Irritants. Sensitizers. Epoxies. Use of alcoholic beverages may enhance toxic effects.
Environmental Hazard	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. See Section 12 for additional Ecological Information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Each alloy may contain one or more of the following ingredients. Consult the Technical Data Sheet for the composition of specific alloys.

Chemical Name	CAS-No	Weight %
Copper	7440-50-8	45.00-99.00
Zinc oxide	1314-13-2	0.00-40.0
Nickel	7440-02-0	0.00-33.0
Lead	7439-92-1	0.00-16.0
Aluminum	7429-90-5	0.00-13.50
Tin	7440-31-5	0.00-13.0
Iron oxide	1309-37-1	0.00-5.50
Manganese	7439-96-5	0.00-5.0
Silicon	7440-21-3	0.01-0.5
Thallium	7440-28-0	0.00-3.4
Cobalt	7440-48-4	0.00-2.70
Beryllium	7440-41-7	0.00-2.00
Cadmium and compounds (as Cd)	7440-43-9	0.00-1.00
Arsenic	7440-38-2	0.00-0.50
Sulfur dioxide	7446-09-5	0.00-0.30
Zirconium	7440-67-7	0.00-0.25

Copper and Copper Alloys may be comprised of all or variations of the alloys shown here.

4. FIRST AID MEASURES

Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Consult a physician.
Skin Contact	Wash skin with soap and water. In the case of skin irritation or allergic reactions see a physician.
Inhalation	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Consult a physician.
Ingestion	Do NOT induce vomiting. Call a physician or Poison Control Center immediately. Drink plenty of water. Never give anything by mouth to an unconscious person.
Notes to Physician	May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Flammable Properties	This product does not present fire or explosion hazards as shipped. Small chips, fines, and dust from processing may be readily ignitable.
Flash Point	Not applicable.
Suitable Extinguishing Media	Class D extinguishing agents on fines, dust or molten metal. Use coarse water spray on chips and fines.
Unsuitable Extinguishing Media	DO NOT use halogenated extinguishing agents on small chips or fines. DO NOT use water for fires involving molten metal. These fire extinguishing agents will react with burning material.
Explosion Data	
Sensitivity to Mechanical Impact	None
Sensitivity to Static Discharge	None
Specific Hazards Arising from the Chemical	Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact.
Protective Equipment and Precautions for Firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA	Health Hazard 2	Flammability 0	Instability 0	Physical and Chemical Hazards -
HMIS	Health Hazard 2*	Flammability 0	Physical Hazard 0	Personal Protection X

*Indicates a chronic health hazard.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Use personal protective equipment. Keep people away from and upwind of spill/leak.
Environmental Precautions	Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.
Methods for Containment	Prevent further leakage or spillage if safe to do so.
Methods for Cleaning Up	Avoid dust formation. Collect scrap for recycling. If product is molten, contain the flow using dry sand or salt flux as a dam. All tools and containers which come in contact with molten metal must be preheated or specially coated and rust free. Allow the spill to cool before remelting as scrap.

7. HANDLING AND STORAGE

Handling

Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Avoid dust formation. Keep material dry. Avoid contact with sharp edges or heated material. Hot and cold aluminum are not visually different. Hot aluminum does not always glow red.

Storage

Keep container tightly closed in a dry and well-ventilated place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Copper 7440-50-8	TWA: 0.2 mg/m ³ fume	TWA: 0.1 mg/m ³ fume TWA: 1 mg/m ³ dust and mist (vacated) TWA: 0.1 mg/m ³ Cu dust, fume, mist	IDLH: 100 mg/m ³ dust, fume and mist TWA: 1 mg/m ³ dust and mist TWA: 0.1 mg/m ³ fume
Aluminum 7429-90-5	TWA: 1 mg/m ³ respirable fraction	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Antimony 7440-36-0	TWA: 0.5 mg/m ³	TWA: 0.5 mg/m ³ (vacated) TWA: 0.5 mg/m ³	IDLH: 50 mg/m ³ TWA: 0.5 mg/m ³
Arsenic 7440-38-2	TWA: 0.01 mg/m ³	TWA: 10 µg/m ³ As Action Level: 5 µg/m ³ As (vacated) TWA: 0.5 mg/m ³	IDLH: 5 mg/m ³ Ceiling: 0.002 mg/m ³ 15 min
Beryllium 7440-41-7	TWA: 0.00005 mg/m ³ inhalable fraction S*	TWA: 2 µg/m ³ (vacated) TWA: 2 µg/m ³ (vacated) STEL: 25 µg/m ³ 30 min (vacated) Ceiling: 5 µg/m ³ Ceiling: 5 µg/m ³ Be	IDLH: 4 mg/m ³ Ceiling: 0.0005 mg/m ³
Cadmium and compounds (as Cd) 7440-43-9	TWA: 0.01 mg/m ³ TWA: 0.002 mg/m ³ respirable fraction	TWA: 0.1 mg/m ³ fume applies to any operations or sectors for which the Cadmium standard is stayed or otherwise not in effect TWA: 0.2 mg/m ³ dust applies to any operations or sectors for which the Cadmium standard is stayed or otherwise not in effect TWA: 5 µg/m ³ Action Level: 2.5 µg/m ³ (vacated) STEL: 0.3 ppm fume Ceiling: 0.3 mg/m ³ fume applies to any operations or sectors for which the Cadmium standard is stayed or otherwise not in effect Ceiling: 0.6 mg/m ³ dust applies to any operations or sectors for which the Cadmium standard is stayed or otherwise not in effect	IDLH: 9 mg/m ³ dust
Cobalt 7440-48-4	TWA: 0.02 mg/m ³	TWA: 0.1 mg/m ³ dust and fume (vacated) TWA: 0.05 mg/m ³ dust and fume	IDLH: 20 mg/m ³ dust and fume TWA: 0.05 mg/m ³ dust and fume
Lead 7439-92-1	TWA: 0.05 mg/m ³	TWA: 50 µg/m ³ Action Level: 30 µg/m ³ Poison, See 29 CFR 1910.1025	IDLH: 100 mg/m ³ TWA: 0.050 mg/m ³
Iron oxide 1309-37-1	TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ fume (vacated) TWA: 10 mg/m ³ fume (vacated) TWA: 1 mg/m ³ fume (vacated) STEL: 3 mg/m ³ fume (vacated) Ceiling: 5 mg/m ³ Ceiling: 5 mg/m ³ fume	IDLH: 2500 mg/m ³ Fe dust and fume TWA: 5 mg/m ³ Fe dust and fume
Manganese 7439-96-5	TWA: 0.2 mg/m ³	(vacated) TWA: 1 mg/m ³ fume (vacated) STEL: 3 mg/m ³ fume (vacated) Ceiling: 5 mg/m ³ Ceiling: 5 mg/m ³ fume	IDLH: 500 mg/m ³ TWA: 1 mg/m ³ fume STEL: 3 mg/m ³
Silicon 7440-21-3		TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Nickel 7440-02-0	TWA: 1.5 mg/m ³	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³	IDLH: 10 mg/m ³ TWA: 0.015 mg/m ³
Zinc oxide 1314-13-2	STEL: 10 mg/m ³ respirable fraction TWA: 2 mg/m ³ respirable fraction	TWA: 5 mg/m ³ fume TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 5 mg/m ³ fume (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction (vacated) STEL: 10 mg/m ³ fume	IDLH: 500 mg/m ³ Ceiling: 15 mg/m ³ dust TWA: 5 mg/m ³ dust and fume STEL: 10 mg/m ³ fume

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Tellurium 13494-80-9	TWA: 0.1 mg/m ³	TWA: 0.1 mg/m ³ (vacated) TWA: 0.1 mg/m ³	IDLH: 25 mg/m ³ TWA: 0.1 mg/m ³
Silver 7440-22-4	TWA: 0.1 mg/m ³ dust and fume	TWA: 0.01 mg/m ³ (vacated) TWA: 0.01 mg/m ³	IDLH: 10 mg/m ³ dust TWA: 0.01 mg/m ³ dust
Thallium 7440-28-0	TWA: 0.02 mg/m ³ inhalable fraction S*	(vacated) TWA: 0.1 mg/m ³ (vacated) S*	
Tin 7440-31-5	TWA: 2 mg/m ³	TWA: 2 mg/m ³ Sn except oxides (vacated) TWA: 2 mg/m ³	IDLH: 100 mg/m ³ TWA: 2 mg/m ³
Zirconium 7440-67-7	STEL: 10 mg/m ³ TWA: 5 mg/m ³	TWA: 5 mg/m ³ Zr (vacated) TWA: 5 mg/m ³ (vacated) STEL: 10 mg/m ³	IDLH: 50 mg/m ³ TWA: 5 mg/m ³ STEL: 10 mg/m ³
Sulfur dioxide 7446-09-5	STEL: 0.25 ppm	TWA: 5 ppm TWA: 13 mg/m ³ (vacated) TWA: 2 ppm (vacated) TWA: 5 mg/m ³ (vacated) STEL: 5 ppm (vacated) STEL: 15 mg/m ³	IDLH: 100 ppm TWA: 2 ppm TWA: 5 mg/m ³ STEL: 5 ppm STEL: 13 mg/m ³
Phosphorus 7723-14-0		TWA: 0.1 mg/m ³ (vacated) TWA: 0.1 mg/m ³	IDLH: 5 mg/m ³ TWA: 0.1 mg/m ³

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH: Immediately Dangerous to Life or Health.

Other Exposure Guidelines

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992). Hexavalent chrome may be formed during welding.

Engineering Measures

Showers
Eyewash stations
Ventilation systems

Personal Protective Equipment**Eye/Face Protection**

Safety glasses with side-shields.

Skin and Body Protection

Impervious clothing. Impervious gloves.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

Do not breathe vapors/dust. When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing. Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Keep away from food, drink and animal feeding stuffs.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Silver or yellow to red.	Odor	Odorless.
Odor Threshold	No information available	Physical State	Solid
pH	No information available.		
Flash Point	Not applicable.	Autoignition Temperature	No information available.
Decomposition Temperature	No information available.	Boiling Point/Boiling Range	No information available
Melting Point/Range	1290 - 2260°F		
Flammability Limits in Air	No information available.		
Specific Gravity	2.5-2.9	Water Solubility	Insoluble in water.
Solubility	No information available.	Evaporation Rate	No information available
Vapor Pressure	No data available.	Vapor Density	No data available.

10. STABILITY AND REACTIVITY

Stability	Stable under recommended storage conditions.
Incompatible Products	Acids. Alkalies. Water. Moisture. Metal oxides.
Conditions to Avoid	Dust formation. Heat, flames and sparks.
Hazardous Decomposition Products	Metal fume. Copper compounds. Lead oxides. Lead and chromium compounds.
Hazardous Polymerization	Hazardous polymerization does not occur.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Product Information

Inhalation

May cause irritation of respiratory tract. Inhalation of fumes may cause metal fume fever, which is characterized by flu-like symptoms with metallic taste, fever, chills, cough, weakness, chest pain, muscle pain and increased white blood cell count.

Eye Contact

Dust contact with the eyes can lead to mechanical irritation.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Antimony	= 7 g/kg (Rat)		
Arsenic	= 763 mg/kg (Rat)		
Cadmium and compounds (as Cd)	= 2330 mg/kg (Rat)		= 8 mg/L (Rabbit) 4 h
Bismuth	= 5 g/kg (Rat)		
Cobalt	= 6170 mg/kg (Rat)		> 10 mg/L (Rat) 1 h
Iron oxide	> 10000 mg/kg (Rat)		
Magnesium	= 230 mg/kg (Rat)		
Manganese	= 9 g/kg (Rat)		
Silicon	= 3160 mg/kg (Rat)		
Nickel	> 9000 mg/kg (Rat)		
Zinc oxide	> 5000 mg/kg (Rat)		
Tellurium	= 83 mg/kg (Rat)		> 2420 mg/m ³ (Rat) 4 h
Silver	2000 mg/kg (Rat)		
Sulfur dioxide		-	Per CGA P-20: 2500 ppm/1hr (Rat)
Phosphorus	= 3.03 mg/kg (Rat)	= 100 mg/kg (Rat)	= 4.3 mg/L (Rat) 1 h

Chronic Toxicity

Chronic Toxicity

Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure. Prolonged exposure may cause chronic effects. Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination. May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects.

Elevated temperature processing such as welding and plasma arc cutting may release hazardous fumes. Inhalation of beryllium dust or fume may cause chronic beryllium disease (CBD) and is a cancer hazard. Overexposure to metal fumes may cause pulmonary edema (fluid in the lungs) and methemoglobinemia. May also cause pulmonary fibrosis and lung cancer. Lead compounds may be absorbed by ingestion, by inhalation and through the skin. Lead may damage kidney function, the blood forming system and the reproductive system. Inorganic lead compounds can cause developmental damage.

Carcinogenicity

This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group I), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel		Group 2B Group 1	Reasonably Anticipated	X
Lead	A3	Group 2A	Reasonably Anticipated	X
Iron oxide		Group 3		
Cobalt	A3	Group 2A Group 2B		X
Beryllium	A1	Group 1	Known	X
Cadmium and compounds (as Cd)	A2	Group 1	Known	X
Arsenic	A1	Group 1	Known	X
Sulfur dioxide		Group 3	-	-

ACGIH: (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC: (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 2A - Probably Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

NTP: (National Toxicity Program)

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA: (Occupational Safety & Health Administration)

X - Present

Target Organ Effects

Blood. Central nervous system (CNS). Eyes. Kidney. Liver. Lungs. Nasal cavities. Respiratory system. Skin.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Copper	EC50 96 h: 0.031 - 0.054 mg/L static (Pseudokirchneriella subcapitata) EC50 72 h: 0.0426 - 0.0535 mg/L static (Pseudokirchneriella subcapitata)	LC50 96 h: 0.0068 - 0.0156 mg/L (Pimephales promelas) LC50 96 h: < 0.3 mg/L static (Pimephales promelas) LC50 96 h: = 0.052 mg/L flow-through (Oncorhynchus mykiss) LC50 96 h: = 0.112 mg/L flow-through (Poecilia reticulata) LC50 96 h: = 0.2 mg/L flow-through (Pimephales promelas) LC50 96 h: = 0.3 mg/L semi-static (Cyprinus carpio) LC50 96 h: = 0.8 mg/L static (Cyprinus carpio) LC50 96 h: = 1.25 mg/L static (Lepomis macrochirus)	-	EC50 48 h: = 0.03 mg/L Static (Daphnia magna)
Zinc oxide	Selenastrum capricornutum 72-hour EC50: 0.14 mg/l	Oncorhynchus mykiss 96-hour LC50: 0.14 mg/l		Daphnia magna 48-hour EC50: 0.07 mg/l
Nickel	EC50 96 h: 0.174 - 0.311 mg/L static (Pseudokirchneriella subcapitata) EC50 72 h: = 0.18 mg/L (Pseudokirchneriella subcapitata)	LC50 96 h: = 1.3 mg/L semi-static (Cyprinus carpio) LC50 96 h: = 10.4 mg/L static (Cyprinus carpio) LC50 96 h: > 100 mg/L (Brachydanio rerio)	-	EC50 48 h: = 1 mg/L Static (Daphnia magna) EC50 48 h: > 100 mg/L (Daphnia magna)
Lead		LC50 96 h: = 0.44 mg/L semi-static (Cyprinus carpio) LC50 96 h: = 1.17 mg/L flow-through (Oncorhynchus mykiss) LC50 96 h: = 1.32 mg/L static (Oncorhynchus mykiss)		EC50 48 h: = 600 µg/L (water flea)
Cobalt	-	LC50 96 h: > 100 mg/L static (Brachydanio rerio)	-	-
Cadmium and compounds (as Cd)		LC50 96 h: 0.0004-0.003 mg/L (Pimephales promelas) LC50 96 h: = 0.002 mg/L (Cyprinus carpio) LC50 96 h: = 0.003 mg/L flow-through (Oncorhynchus mykiss) LC50 96 h: = 0.006 mg/L static (Oncorhynchus mykiss) LC50 96 h: = 0.016 mg/L (Oryzias latipes) LC50 96 h: = 0.24 mg/L static (Cyprinus carpio) LC50 96 h: = 21.1 mg/L flow-through (Lepomis macrochirus) LC50 96 h: = 4.26 mg/L semi-static (Cyprinus carpio)		EC50 48 h: = 0.0244 mg/L Static (Daphnia magna)

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Dispose of in accordance with local regulations.

Contaminated Packaging Do not re-use empty containers.

US EPA Waste Number
D006
D007
D008
D011

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Nickel - 7440-02-0	(hazardous constituent - no waste number)	Included in waste streams: F006, F039		
Lead - 7439-92-1	(hazardous constituent - no waste number)	Included in waste streams: F035, F037, F038, F039, K002, K003, K005, K046, K048, K049, K051, K052, K061, K062, K064, K065, K066, K069, K086, K100, K176	= 5.0 mg/L regulatory level	
Thallium - 7440-28-0		Included in waste streams: F039, K178		
Beryllium - 7440-41-7	P015	Included in waste stream: F039		
Cadmium and compounds (as Cd) - 7440-43-9		Included in waste streams: F006, F039, K061, K069, K100	1.0 mg/L regulatory level	
Arsenic - 7440-38-2		Included in waste streams: F032, F034, F035, F039, K031, K060, K084, K101, K102, K161, K171, K172, K176	5.0 mg/L regulatory level	

Chemical Name	RCRA - Halogenated Organic Compounds	RCRA - P Series Wastes	RCRA - F Series Wastes	RCRA - K Series Wastes
Beryllium - 7440-41-7		P015		

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste
Copper	Toxic
Zinc oxide	Toxic
Nickel	Toxic powder Ignitable powder
Lead	Toxic
Aluminum	Ignitable powder
Manganese	Ignitable powder
Cobalt	Toxic powder Ignitable powder
Zirconium	Ignitable powder

14. TRANSPORT INFORMATION

<u>DOT</u>	Not regulated
<u>TDG</u>	Not regulated
<u>MEX</u>	Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL	Complies
EINECS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Copper	7440-50-8	99.99	1.0
Aluminum	7429-90-5	13.5	1.0
Arsenic	7440-38-2	0.5	0.1
Beryllium	7440-41-7	2	0.1
Cadmium and compounds (as Cd)	7440-43-9	1	0.1
Chromium	7440-47-3	4	1.0
Cobalt	7440-48-4	2.7	0.1
Lead	7439-92-1	16	0.1
Manganese	7439-96-5	5	1.0
Nickel	7440-02-0	33	0.1
Thallium	7440-28-0	3.4	1.0
Zinc oxide	1314-13-2	40	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42):

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Copper		X	X	
Antimony		X	X	
Arsenic		X	X	
Beryllium		X	X	
Cadmium and compounds (as Cd)		X	X	
Lead		X	X	
Nickel		X	X	
Silver		X	X	
Thallium		X	X	
Phosphorus	1 lb			X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
Copper	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Antimony	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Arsenic	1 lb		RQ 1 lb final RQ RQ 0.454 kg final RQ
Beryllium	10 lb		RQ 10 lb final RQ RQ 4.54 kg final RQ
Chromium			RQ 5000 lb final RQ RQ 2270 kg final RQ
Cadmium and compounds (as Cd)	10 lb		RQ 10 lb final RQ RQ 4.54 kg final RQ
Lead	10 lb		RQ 10 lb final RQ RQ 4.54 kg final RQ
Nickel	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ
Silver	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ
Thallium	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ
Sulfur dioxide		500 lb	
Phosphorus	1 lb	1 lb	RQ 1 lb final RQ RQ 0.454 kg final RQ

U.S. State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical Name	CAS-No	California Prop. 65
Arsenic	7440-38-2	Carcinogen
Beryllium	7440-41-7	Carcinogen
Cadmium and compounds (as Cd)	7440-43-9	Carcinogen Developmental Male Reproductive
Cobalt	7440-48-4	Carcinogen
Lead	7439-92-1	Carcinogen Developmental Female Reproductive Male Reproductive
Nickel	7440-02-0	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Copper	X	X	X	X	X
Aluminum	X	X	X		X
Antimony	X	X	X	X	X
Arsenic	X	X	X	X	X
Beryllium	X	X	X	X	X
Chromium		X			X
Cadmium and compounds (as Cd)	X	X	X	X	X
Cobalt	X	X	X	X	X
Lead	X	X	X	X	X
Iron oxide	X	X	X		X
Magnesium	X	X	X		X
Manganese	X	X	X	X	X
Silicon	X	X	X		X
Nickel	X	X	X	X	X
Zinc oxide	X	X	X		X
Tellurium	X	X	X		X
Silver	X	X	X		X
Thallium	X	X	X		X
Tin	X	X	X		X
Zirconium	X	X	X		X
Sulfur dioxide	X	X	X		X
Phosphorus	X	X	X	X	X

International Regulations

Chemical Name	Carcinogen Status	Exposure Limits
Copper		Mexico: TWA= 1 mg/m ³ Mexico: TWA= 0.2 mg/m ³ Mexico: STEL= 2 mg/m ³
Aluminum		Mexico: TWA= 10 mg/m ³
Antimony		Mexico: TWA 0.5 mg/m ³
Arsenic	A1	Mexico: TWA 0.01 mg/m ³
Beryllium	A2	Mexico: TWA 0.002 mg/m ³
Chromium		Mexico: TWA 0.5 mg/m ³
Cadmium and compounds (as Cd)	A2	Mexico: TWA 0.01 mg/m ³ Mexico: TWA 0.002 mg/m ³
Cobalt	A3	Mexico: TWA= 0.1 mg/m ³
Lead	A3	Mexico: TWA= 0.15 mg/m ³
Iron oxide		Mexico: TWA 5 mg/m ³ Mexico: STEL 10 mg/m ³
Manganese		Mexico: TWA 0.2 mg/m ³ Mexico: TWA 1 mg/m ³ Mexico: STEL 3 mg/m ³
Silicon		Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³
Nickel		Mexico: TWA 1 mg/m ³
Zinc oxide		Mexico: TWA 5 mg/m ³ Mexico: TWA 10 mg/m ³ Mexico: STEL 10 mg/m ³
Tellurium		Mexico: TWA 0.1 mg/m ³
Silver		Mexico: TWA 0.1 mg/m ³
Tin		Mexico: TWA 2 mg/m ³ Mexico: STEL 4 mg/m ³
Zirconium		Mexico: TWA 5 mg/m ³ Mexico: STEL 10 mg/m ³
Sulfur dioxide		Mexico: TWA 2 ppm Mexico: TWA 5 mg/m ³ Mexico: STEL 5 ppm Mexico: STEL 10 mg/m ³
Phosphorus		Mexico: TWA 0.1 mg/m ³ Mexico: STEL 0.3 mg/m ³

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class

Non-controlled

Chemical Name	NPRI
Aluminum	X
Arsenic	X
Chromium	X
Cadmium and compounds (as Cd)	X
Cobalt	X
Lead	X
Nickel	X
Sulfur dioxide	X
Phosphorus	X

Legend

NPRI - National Pollutant Release Inventory

16. OTHER INFORMATION

Prepared By Product Stewardship
23 British American Blvd.
Latham, NY 12110
1-800-572-6501

Issuing Date

23-Nov-2011

Revision Date**Revision Note**

Initial Release.

General Disclaimer

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet

Copper Alloy Composite Sheet
ThyssenKrupp Materials NA, Inc.
22355 West Eleven Mile Road
Southfield, MI 48034
248.233.5681

Rem = Remaining Percent
Nominal Amount Identified When Available
Percent Maximum, unless shown as Range or Minimum

Issued November 23, 2011																										
Copper Alloy		UNS No.																								
UNS No.	Name	Copper %	Ag Silver	Alum- num	As Arsenic	Be Beryll- ium	Bi Bismuth	Cd Cadmium	Co Cobalt	Cr Chromium	Fe Iron	Mg Mag- nesium	Mn Man- ganese	Ni Nickel	O Oxygen	P Phos- phorus	S Sulfur	Sb Antimony	Se Selenium	Si Silicon	Sn Tin	Te Tellur- ium	Ti Titanium	Zn Zinc	Zr Zircon- ium	
C10100	Oxygen Free Electronic Copper	99.99 min.																								
C10200	OF Copper	99.95 min. (a)	0.0025	-	0.0005	-	0.0001	0.0001	-	-	0.001	-	0.00005	0.001	0.0005	0.0003	0.0015	0.0004	0.0003	-	0.0002	0.0002	-	-	0.0001	
C10300	Oxygen Free Extra Low Phosphorus	99.95 min. (a), (b)		-	-	-	-	-	-	-	-	-	-	-	0.001	-	-	-	-	-	-	-	-	-	-	
C10400	Silver Bearing OFHC Copper	99.95 min. (a)	0.027	-	-	-	-	-	-	-	-	-	-	-	0.001	.001-.005	-	-	-	-	-	-	-	-	-	
C10700	Silver Bearing OFHC Copper	99.95 min. (a)	0.085	-	-	-	-	-	-	-	-	-	-	-	0.001	-	-	-	-	-	-	-	-	-	-	
C10800	Oxygen Free Low Phosphorus	99.95 min. (a), (b)		-	-	-	-	-	-	-	-	-	-	-	-	.005-.012	-	-	-	-	-	-	-	-	-	
C11000	Electrolytic Tough Pitch Copper	99.90 min. (a)		-	-	-	-	-	-	-	-	-	-	-	0.04	-	-	-	-	-	-	-	-	-	-	
C11020	FRHC	99.90 min. (a)		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C11300	Silver Bearing Copper	0.027 min		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C11400	Silver Bearing Copper	0.034 min		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C11500	Silver Bearing Copper	0.064 min		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C11600	Silver Bearing Copper	99.90 min. (a)		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C12000	Phosphorized Copper DLP	99.90 min. (a)		-	-	-	-	-	-	-	-	-	-	-	-	.004-.012	-	-	-	-	-	-	-	-	-	
C12100	Phosphorized Copper DLP	99.90 min. (a)	.014 min	-	-	-	-	-	-	-	-	-	-	-	-	.005-.012	-	-	-	-	-	-	-	-	-	
C12200	Phosphorized Copper	99.90 min. (a)		-	-	-	-	-	-	-	-	-	-	-	-	.015-.040	-	-	-	-	-	-	-	-	-	
C12900	FRSTP	99.88 min. (a)	0.054	-	0.012	-	0.003	-	-	-	-	-	-	0.05	-	-	0.004	0.003	-	-	-	0.025	-	-	-	
C14200	Arsenical Copper DPA	99.40 min. (a)		-	.15-.50	-	-	-	-	-	-	-	-	-	-	.015-.040	-	-	-	-	-	.04-.15	.005-.05	-	-	
C14420	Cadmium Copper Deoxidized	99.90 min. (c)		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C14500	Tellurium Copper	99.90 min. (a), (d)		-	-	-	-	-	-	-	-	-	-	-	-	.004-.012	-	-	-	-	-	.40-.7	-	-	-	
C14520	DPTE	99.90 min. (a), (d)		-	-	-	-	-	-	-	-	-	-	-	-	.004-.020	-	-	-	-	-	.40-.7	-	-	-	
C14530	DPTE	99.90 min. (e)		-	-	-	-	-	-	-	-	-	-	-	-	.001-.010	-	-	-	-	.003-.023	.003-.023	-	-	-	
C14700	OFHC Sulfur copper	99.90 min. (a), (b), (f)		-	-	-	-	-	-	-	-	-	-	-	-	.002-.005	.20-.50	-	-	-	-	-	-	-	-	
C15000	Amzirc/Zirconium Cu/AMPCO 910 EXTR	Rem (Nominal 99.9%) (a)		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	.10-.20	
C15500	DPTE	99.75 min. (a)	.027-.10	-	-	-	-	-	-	-	-	.08-.13	-	-	-	.040-.080	-	-	-	-	-	-	-	-	-	
C16200	Cadmium Copper	Rem (Nominal 99.0%) (a)		-	-	-	7-1.2	-	-	-	0.02	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C16500	Cadmium Copper	Rem (Nominal 98.6%) (a)		-	-	-	.6-1.0	-	-	-	0.02	-	-	-	-	-	-	-	-	-	50-.7	-	-	-	-	
C17000	Beryllium Copper (g)	Rem (Nominal 98.3%) (a)		0.2	-	1.60-1.85	-	.2 min (g)	-	-	-	-	-	-	-	-	-	-	0.2	-	-	-	-	-	-	
C17200	Beryllium Copper (g)	Rem (Nominal 98.1%) (a)		0.2	-	1.80-2.00	-	.2 min (g)	-	-	-	-	-	-	-	-	-	-	0.2	-	-	-	-	-	-	
C17300	Beryllium Copper (g)	Rem (Nominal 97.7%) (a)		0.2	-	1.80-2.00	-	.2 min (g)	-	-	-	-	-	-	-	-	-	-	0.2	-	-	-	-	-	-	
C17410	Beryllium Copper	Rem (Nominal 98.6%) (a)		0.2	-	.15-.50	-	.35-.6	-	-	0.2	-	-	-	-	-	-	-	0.2	-	-	-	-	-	-	
C17500	Beryllium Copper	Rem (Nominal 96.9%) (a)		0.2	-	.4-.7	-	2.4-2.7	-	-	0.1	-	-	-	-	-	-	-	0.2	-	-	-	-	-	-	
C17510	Beryllium Copper	Rem (Nominal 97.8%) (a)		0.2	-	2-.6	-	0.3	-	-	0.1	-	-	1.4-2.2	-	-	-	-	0.2	-	-	-	-	-	-	
C18000	Ni Chromium Cop. AMPCO 940 EXTR.	Remaining (Rem) (a)		-	-	-	-	-	10-.80	0.15	-	-	-	1.8-3.0 (h)	-	-	-	-	-	-	-	-	-	-	-	
C18135	High Copper Alloy	Rem (Nominal 99.2%) (a)		-	-	-	20-.6	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	.05-.25	
C18140	High Copper Alloy	Remaining (Rem) (a)		-	-	-	-	-	.15-.45	-	-	-	-	-	-	-	-	-	-	.005-.05	-	-	-	-	-	
C18150	High Copper AMPCO 972 EXTR.	Rem (Nominal 98.9%) (a)		-	-	-	-	-	.50-1.5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C18200	Chromium Copper AMPCO 97 EXTR.	Rem (Nominal 99.1%) (a)		-	-	-	-	-	.6-1.2	0.1	-	-	-	-	-	-	-	-	0.05	-	-	-	-	-	-	
C18700	Leaded Copper	99.5 min. (a) & (f)		-	-	-	-	-	-	-	0.2	-	-	.9-1.3	-	.15-.35	0.1	-	-	-	-	.35-.6	-	0.5	-	
C19100	Chromium Copper	Rem (Nominal 98.2%) (a)		-	-	-	-	-	-	-	0.05	-	-	.8-1.2	-	.15-.35	.50-1.0	-	-	-	0.05	-	-	-	-	
C19150	High Copper Alloy	Rem (Nominal 97.4%) (a)		-	-	-	-	-	-	-	0.05	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C19400	High Copper Alloy	97.0 min.		-	-	-	-	-	-	-	2.1-2.6	-	-	-	-	.015-.15	0.03	-	-	-	-	-	-	-	.05-.20	
C19500	High Copper Alloy	96.0 min.		0.02	-	-	-	.30-1.3	-	1.0-2.0	-	-	-	-	-	.01-.35	0.02	-	-	-	-	-	-	-	0.2	
C19700	High Copper Alloy	Remaining (Rem)		-	-	-	-	0.05	-	-	.30-1.2	.01-.20	0.05	0.05	-	.10-.40	0.05	-	-	-	0.2	-	2.9-3.5	0.2	-	
C19800	High Copper Alloy	Remaining (Rem)		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
C21000	Gilding	94.0-96.0		-	-	-	-	-	-	-	0.05	-	-	-	-	-	-	-	-	-	-	-	-	Rem	-	
C22000	Commercial Bronze	89.0-91.0		-	-	-	-	-	-	-	0.05	-	-	-	-	-	-	-	-	-	-	-	-	Rem	-	

248.233.5681

Copper Alloy Composite Sheet
ThyssenKrupp Materials NA, Inc.
22355 West Eleven Mile Road
Southfield, MI 48034
248.233.5681

Issued November 23, 2011

Copper Alloy	UNS No.	Name	Copper %	Silver	Alumi- num	Arsenic %	Beryl- lium	Bismuth %	Cadmium	Cobalt %	Chro- mium	Iron %	Mag- nesium	Man- ganese	Nickel %	Oxygen %	Phos- phorus	Lead %	Sulfur %	Antimony %	Selenium %	Silicon %	Tin %	Titanium %	Zinc %	Zircon- ium
C62400	Aluminum Bronze	AMPCO 18 EXTR.	Rem (Nominal 86.0%) (a)	-	10.0-11.5	-	-	-	-	-	-	2.0-4.5	-	0.3	-	-	-	-	-	-	-	0.25	0.2	-	-	-
C62500	Aluminum Bronze	Rem (Nominal 82.7%) (a)	-	-	12.5-13.5	-	-	-	-	-	-	3.5-5.5	-	2.0	-	-	-	-	-	-	-	-	-	-	-	-
C63000	Aluminum Nickel Bronze	AMPCO 45	Rem (Nominal 82.0%) (a)	-	9.0-11.0	-	-	-	-	-	-	2.0-4.0	-	1.5	4.0-5.5 (h)	-	-	-	-	-	-	0.25	0.2	-	0.3	-
C64200	Aluminum Bronze	Rem (Nominal 91.2%) (a)	-	-	6.3-7.6	0.09	-	-	-	-	-	0.3	-	0.1	.25 (h)	-	-	0.05	-	-	-	1.5-2.2	0.2	-	0.5	-
C65100	Low Silicon Bronze (B)	Rem (Nominal 98.5%) (a)	-	-	-	-	-	-	-	-	-	0.8	-	0.7	-	-	-	0.05	-	-	-	8-2.0	-	-	1.5	-
C65500	High Silicon Bronze (A)	Rem (Nominal 97.0%) (a)	-	-	-	-	-	-	-	-	-	0.8	-	50-1.3	.6 (h)	-	-	0.05	-	-	-	2.8-3.8	-	-	1.5	-
C68100	High Silicon Bronze A	Rem (Nominal 96.4%) (a)	-	-	-	-	-	-	-	-	-	0.25	-	1.5	-	-	-	20-8	-	-	-	2.8-3.5	-	-	1.5	-
C66700	Manganese Brass	Rem (Nominal 70.0%) (a)	-	-	-	-	-	-	-	-	-	0.1	-	8-1.5	-	-	-	0.07	-	-	-	-	-	-	Rem	-
C66800	Manganese Brass	Rem (Nominal 61.5%) (a)	-	-	0.25	-	-	-	-	-	-	0.35	-	2.0-3.5	.25 (h)	-	-	0.5	-	-	-	50-1.5	0.3	-	Rem	-
C67300	Manganese Bronze (B)	Rem (Nominal 60.5%) (a)	-	-	0.25	-	-	-	-	-	-	2.0-3.5	-	2.0-3.5	.25 (h)	-	-	40-3.0	-	-	-	50-1.5	0.3	-	Rem	-
C67400	Manganese Bronze (B)	Rem (Nominal 58.5%) (a)	-	-	.50-2.0	-	-	-	-	-	-	0.35	-	2.0-3.5	.25 (h)	-	-	0.5	-	-	-	50-1.5	0.3	-	Rem	-
C68100	Bronze, Low Fuming	Rem (Nominal 58.0%) (a)	-	-	0.01	-	-	-	-	-	-	25-1.2	-	.01-.50	-	-	-	0.05	-	-	-	.04-.15	.75-1.1	-	Rem	-
C68700	Aluminum Brass-Arsenical	Rem (Nominal 77.5%) (a)	-	-	1.8-2.5	.02-.06	-	-	-	-	-	0.06	-	-	-	-	-	0.07	-	-	-	-	-	-	Rem	-
C69400	Silicon Red Brass	Rem (Nominal 81.5%) (a)	-	-	-	-	-	-	-	-	-	0.2	-	-	-	-	-	0.3	-	-	-	3.5-4.5	-	-	Rem	-
C70200	Silicon Red Brass	Remainding (Rem)	-	-	-	-	-	-	-	-	-	0.1	-	0.4	2.0-3.0 (h)	-	-	0.05	-	-	-	-	-	-	-	-
C70600	Cupro Nickel, 10%	Rem (Nominal 88.6%) (a)	-	-	-	-	-	-	-	-	-	1.0-1.8	-	1.0	9-11.0 (h)	-	-	0.05	-	-	-	-	-	-	1.0	-
C71000	Cupro Nickel, 20%	Rem (Nominal 79.0%) (a)	-	-	-	-	-	-	-	-	-	1	-	1.0	19-23 (h)	-	-	0.05	-	-	-	-	-	-	1.0	-
C71500	Cupro Nickel, 30%	Rem (Nominal 69.5%) (a)	-	-	-	-	-	-	-	-	-	4-1.0	-	1.0	20-33 (h)	-	-	0.05	-	-	-	-	-	-	1	-
C71581	Copper-Nickel, 30%	Remainding (Rem)	-	-	-	-	-	-	-	-	-	4-7	-	1.0	29-32 (h)	-	-	0.02	-	-	-	-	-	-	0.5	-
C72500	Cupro Nickel, 9%	Rem (Nominal 88.2%) (a)	-	-	-	-	-	-	-	-	-	0.6	-	0.2	8.5-10.5(h)	-	-	0.05	-	-	-	-	-	-	1.8-2.5	-
C73500	Copper-Nickel, 30%	70.5-73.5 (a)	-	-	-	-	-	-	-	-	-	0.25	-	0.5	16.5-19.5(h)	-	-	0.09	-	-	-	-	-	-	Rem	-
C74000	Copper-Nickel, 30%	69.0-73.5 (a)	-	-	-	-	-	-	-	-	-	0.25	-	0.5	9-11 (h)	-	-	0.05	-	-	-	-	-	-	Rem	-
C74500	Nickel Silver, 10%	63.5-66.5 (a)	-	-	-	-	-	-	-	-	-	0.25	-	0.5	9-11 (h)	-	-	0.09 (m)	-	-	-	-	-	-	Rem	-
C75000	Nickel Silver, 18%	63.5-68.5 (a)	-	-	-	-	-	-	-	-	-	0.25	-	0.5	16.5-19.5(h)	-	-	0.05	-	-	-	-	-	-	Rem	-
C75700	Nickel Silver, 12%	63.5-68.5 (a)	-	-	-	-	-	-	-	-	-	0.25	-	0.5	11-13 (h)	-	-	0.05	-	-	-	-	-	-	Rem	-
C76200	Nickel Silver, 12%	57.0-61.0 (a)	-	-	-	-	-	-	-	-	-	0.25	-	0.5	11-13.5 (h)	-	-	0.09	-	-	-	-	-	-	Rem	-
C76000	Nickel Silver, 18%	53.5-56.5 (a)	-	-	-	-	-	-	-	-	-	0.25	-	0.5	18.5-19.5(h)	-	-	0.05	-	-	-	-	-	-	Rem	-
C77300	Nickel Silver	46.0-50.0 (a)	-	-	-	-	-	-	-	-	-	-	-	-	9-11 (h)	-	0.25	0.05	-	-	-	0.4-.25	-	-	Rem	-
C76200	Leaded Nickel Silver	63.0-67.0 (a)	-	-	-	-	-	-	-	-	-	0.35	-	0.5	7-9 (h)	-	-	1.5-2.5	-	-	-	-	-	-	Rem	-
C76200	Leaded Nickel Silver, 12%	59.0-66.5 (a)	-	-	-	-	-	-	-	-	-	0.25	-	0.5	11-13 (h)	-	-	8-1.4	-	-	-	-	-	-	Rem	-
C79600	Leaded Nickel Silver, 10%	43.5-46.5 (a)	-	-	-	-	-	-	-	-	-	-	-	1.5-2.5	9-11 (h)	-	-	8-1.2	-	-	-	-	-	-	Rem	-
C79800	Nickel Silver	45.5-48.5 (a)	-	-	-	-	-	-	-	-	-	0.25	-	1.5-2.5	9-11 (h)	-	-	1.5-2.5	-	-	-	-	-	-	Rem	-
C66300	Manganese Bronze Leaded MB (Alloy)	60.0-66.0 (n)	-	-	5.0-7.5	-	-	-	-	-	-	2.0-4.0	-	2.5-5.0	1.0 (h)	-	.05 (c)	0.2	-	-	-	-	0.2	-	22-28	-
C90500	Copper Tin Alloys	86.0-89.0 (n)	-	-	0.005	-	-	-	-	-	-	0.2	-	-	1.0 (h)	-	.05 (c)	0.3	0.05	0.2	-	0.005	9.0-11.0	-	1.0-3.0	-
C92200	Copper Tin Lead Alloys	86.0-90.0 (n)	-	-	0.005	-	-	-	-	-	-	0.25	-	-	1.0 (h)	-	.05 (c)	1.0-2.0	0.05	0.25	-	0.005	5.5-6.5	-	3.0-5.0	-
C92500	Copper Tin Lead Alloys	85.0-89.0 (n)	-	-	0.005	-	-	-	-	-	-	0.3	-	0.3	8-1.5 (h)	-	.3 (c)	1.0-1.5	0.05	0.25	-	0.005	10.0-12.0	-	0.5	-
C93200	Bearing Bronze	81.0-85.0 (n)	-	-	0.005	-	-	-	-	-	-	0.2	-	0.2	1.0 (h)	-	.15 (c)	6.0-8.0	0.08	0.35	-	0.005	6.3-7.5	-	1.0-4.0	-
C94000	Lead Tin Bronze	69.0-72.0	-	-	0.005	-	-	-	-	-	-	0.25	-	-	5-1.0 (h)	-	.05 (c)	14.0-16.0	.06 (c)	0.5	-	0.005	12-14	-	0.5	-
C95200	Aluminum Bronze	86.0 min	-	-	8.5-9.5	-	-	-	-	-	-	2.5-4.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-
C95400	Aluminum Bronze	83.0 min	-	-	10-11.5	-	-	-	-	-	-	3.0-5.0	-	0.50	1.5 (h)	-	-	-	-	-	-	-	-	-	-	-
C95510	Aluminum Bronze	78.0 min	-	-	9.7-10.9	-	-	-	-	-	-	2.0-3.5	-	1.5	4.5-5.5 (h)	-	-	-	-	-	-	-	0.20	-	0.30	-
C95900	Aluminum Bronze	Remainding (Rem)	-	-	12-13.5	-	-	-	-	-	-	3.0-5.0	-	0.50	11-14 (h)	-	-	8.0-11.0	0.08	0.35	-	0.15	1.5-3.0	-	17-25.0	-
C97300	Copper Nickel Zinc Alloys	53.0-58.0	-	-	0.005	-	-	-	-	-	-	1.5	-	-	-	-	0.05	-	-	-	-	-	-	-	-	-

FOOTER NOTES:

- FOOTNOTES.**
- (a) Cu value includes Ag
(b) Cu value includes P
(c) Cu value includes Te + Sn
(d) Cu value includes Te + P
(e) Cu value includes Ag + Sn + Te + Se
(f) Cu value includes S
(g) Ni + Co, 0.20% min.; Ni + Fe + Co, 0.6% max.
(h) Ni includes Co

- (i) Includes Pb
- (j) Fe 0.10% max. for flat products
- (k) Sn 0.90% min for tubular products
- (l) When the product is for subsequent welding applications and is so specified by the purchaser, Cr, Cd, Zr, and Zn shall each be 0.05%
- (m) Pb .05% max for rod, wire and tube
- (n) Cu min., Cu may be calculated as Cu + Ni
- (o) P 1.5% max for continuous castings
- (p) S .25% max for continuous castings

SAFETY DATA SHEET

Section 1: IDENTIFICATION

1.1 PRODUCT IDENTIFIER

Product Name: TPO Direct Weld

Product Code: Not available.

1.2 RECOMMENDED USE OF CHEMICAL AND RESTRICTIONS ON USE

Use: Coating.

1.3 DETAILS OF THE SUPPLIER OF THE SAFETY DATA SHEET

Name/Address: Menzies Enterprises Ltd.
19370 60th Avenue
Surrey, BC V3S 3M2

Telephone Number: 604-530-0712
Toll free: 1-800-665-8840

1.4 EMERGENCY TELEPHONE NUMBER

Emergency Telephone Number: 1-800-665-8840 (Monday to Friday, 7:00 a.m. - 4:00 p.m. PST, excluding Federal and Provincial holidays.)

Date of Preparation: October 17, 2012

Section 2: HAZARD(S) IDENTIFICATION

2.1 CLASSIFICATION OF THE CHEMICAL

Hazard class

This preparation is classified as not hazardous according to OSHA HazCom 2012.

2.2 LABEL ELEMENTS

Hazard Pictogram: Not applicable.

Signal Word: Not applicable.

Hazard Statement: Not applicable.

Prevention: Not applicable.

Response: Not applicable.

Storage: Not applicable.

Disposal: Not applicable.

2.3 ADDITIONAL INFORMATION

Hazards not otherwise classified: Not applicable.

100 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 MIXTURES

Ingredient	CAS No	Wt. %
None by WHMIS/OSHA criteria.		

SAFETY DATA SHEET

Section 4: FIRST- AID MEASURES

4.1 DESCRIPTION OF THE FIRST AID MEASURE

Eye: None required.
Skin: None required.
Inhalation: None required.
Ingestion: None required.

4.2 MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Eye: No known adverse effects
Skin: No known adverse effects
Inhalation: No known adverse effects
Ingestion: No known adverse effects

4.3 INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENTS NEEDED

Note to Physicians: No specific treatment. Treat symptomatically.
Specific Treatments: In case of accident or if you feel unwell, seek medical advice.

Section 5: FIRE-FIGHTING MEASURES

5.1 FLAMMABILITY

Flammability: This product is not flammable by WHMIS/OSHA criteria.

5.2 EXTINGUISHING MEDIA

Suitable Extinguishing Media: Treat for surrounding material.
Unsuitable Extinguishing Media: Not applicable.

5.3 SPECIAL HAZARDS ARISING FROM THE CHEMICAL

Products of Combustion: May include, and are not limited to: oxides of carbon.
Explosion Data:

Sensitivity to Mechanical Impact: Not available.

Sensitivity to Static Discharge: Not available.

5.4 SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHTERS

Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

Section 6: ACCIDENTAL RELEASE MEASURES

6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

Not applicable.

6.2 METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING - UP

Methods for Containment: Pick up large pieces, then place in a suitable container. Use appropriate Personal Protective Equipment (PPE).

SAFETY DATA SHEET

Methods for Cleaning-Up: Place material in suitable container for disposal in accordance with local and national regulations.

Section 7: HANDLING AND STORAGE

7.1 PRECAUTIONS FOR SAFE HANDLING

Handling: This product is safe under normal conditions of use. There are no specific handling precautions.

General Hygiene Advice: Handle according to established industrial hygiene and safety practices. Wash exposed skin prior to eating, drinking or smoking and at the end of each shift.

7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

Storage: This product is safe under normal conditions of use. There are no specific storage conditions. (See section 10)

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 CONTROL PARAMETERS

Exposure Guidelines

Occupational Exposure Limits		
Ingredient	OSHA-PEL	ACGIH-TLV
Not applicable.		

8.2 EXPOSURE CONTROLS

Engineering Controls: Ventilation is not normally required.

8.3 INDIVIDUAL PROTECTIVE MEASURES

Personal Protective Equipment:

Eye/Face Protection: None necessary under normal conditions of use.

Skin Protection:

Hand Protection: None necessary under normal conditions of use.

Body Protection: Use personal protective equipment as required.

Respiratory Protection: Not normally required.

General Health AND Safety

Measures: This product is safe under normal conditions of use.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Not available.

Color: Various.

Odour: Not available.

Odour Threshold: Not available.

Physical State: Solid.

pH: Not available.

SAFETY DATA SHEET

Melting Point:	Not available.
Boiling Point:	Not available.
Flash Point:	Not available.
Evaporation Rate:	Not available.
Flammability:	Not Flammable.
Lower Flammability/Explosive Limit:	Not available.
Upper Flammability/Explosive Limit:	Not available.
Vapor Pressure:	Not available.
Vapor Density:	Not available.
Relative Density/Specific Gravity:	Not available.
Solubility:	Not available.
Partition coefficient: n-octanol/water:	Not available.
Auto-ignition Temperature:	Not available.
Decomposition Temperature:	Not available.
Viscosity:	Not available.
Explosive Properties:	Not available.
Oxidizing Properties:	Not available.

Section 10: STABILITY AND REACTIVITY

10.1 REACTIVITY

No dangerous reaction known under conditions of normal use.

10.2 CHEMICAL STABILITY

Stable under normal storage conditions.

10.3 POSSIBILITY OF HAZARDOUS REACTIONS

No dangerous reaction known under conditions of normal use.

10.4 CONDITIONS TO AVOID

Incompatible materials.

10.5 INCOMPATIBLE MATERIALS

None known.

10.6 HAZARDOUS DECOMPOSITION PRODUCTS

May include, and are not limited to: oxides of carbon.

Section 11: TOXICOLOGICAL INFORMATION

11.1 INFORMATION ON TOXICOLOGICAL EFFECTS

Likely Routes of Exposure: Skin Contact.

Symptoms related to physical/chemical/toxicological characteristics:

Eye: None under normal conditions of use.

Skin: None under normal conditions of use.

Ingestion: None under normal conditions of use.

SAFETY DATA SHEET

Inhalation: None under normal conditions of use.

Acute Toxicity:

Ingredient	IDLH	LC50	LD50
Not applicable.			
Calculated overall Chemical Acute Toxicity Values			
LC50 (inhalation)	LD50 (oral)		LD50 (dermal)
Not available.	Not available.		Not available.
Ingredient		Chemical Listed as Carcinogen or Potential Carcinogen (NTP, IARC, OSHA, ACGIH, CP65)*	
Not applicable.			

11.2 DELAYED, IMMEDIATE, AND CHRONIC EFFECTS OF SHORT- AND LONG-TERM EXPOSURE

Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.

Serious Eye Damage/Irritation: Based on available data, the classification criteria are not met.

Respiratory Sensitization: Based on available data, the classification criteria are not met.

Skin Sensitization: Based on available data, the classification criteria are not met.

STOT-Single Exposure: Based on available data, the classification criteria are not met.

Chronic Health Effects:

Carcinogenicity: This product is not classified as a carcinogen.

Germ Cell Mutagenicity: This product is not classified as a mutagen.

Reproductive Toxicity:

Developmental: This product does not contain known reproductive or developmental toxins.

Teratogenicity: Not hazardous by WHMIS/OSHA criteria.

Embryotoxicity: Not hazardous by WHMIS/OSHA criteria.

Fertility: No known significant effects or critical hazards.

STOT-Repeated Exposure: Based on available data, the classification criteria are not met.

Aspiration Hazard: Based on available data, the classification criteria are not met.

Toxicologically Synergistic Materials: Not available.

Other Information: Not available.

Section 12: ECOLOGICAL INFORMATION

12.1 ECOTOXICITY

Acute/Chronic Toxicity: Not available.

12.2 PERSISTENCE AND DEGRADABILITY

Not available.

SAFETY DATA SHEET

12.3 BIOACCUMULATIVE POTENTIAL

Bioaccumulation: Not available.

12.4 MOBILITY IN SOIL

Not available.

12.5 OTHER ADVERSE EFFECTS

Not available.

Section 13: DISPOSAL CONSIDERATIONS

13.1 WASTE TREATMENT METHODS

Disposal Method: This material must be disposed of in accordance with all local, state, provincial, and federal regulations.

Other disposal recommendations: Not available.

Section 14: TRANSPORT INFORMATION

14.1 UN NUMBER

DOT

Not regulated.

TDG

Not regulated.

14.2 UN PROPER SHIPPING NAME

DOT

Not applicable.

TDG

Not applicable.

14.3 TRANSPORT HAZARD CLASS (ES)

DOT

Not applicable.

TDG

Not applicable.

14.4 PACKING GROUP

DOT

Not applicable.

TDG

Not applicable.

14.5 ENVIRONMENTAL HAZARDS

Not applicable.

14.6 TRANSPORT IN BULK ACCORDING TO ANNEX II OF MARPOL 73/78 AND THE IBC CODE

Not applicable.

14.7 SPECIAL PRECAUTIONS FOR USER

Not applicable.

Section 15: REGULATORY INFORMATION

15.1 SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS/ LEGISLATIONS SPECIFIC FOR THE CHEMICAL

Canadian: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

SAFETY DATA SHEET

US: MSDS prepared pursuant to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012

SARA Title III				
Ingredient	Section 302 (EHS) TPQ (lbs.)	Section 304 EHS RQ (lbs.)	CERCLA RQ (lbs.)	Section 313
Not applicable.				

State Regulations

California Proposition 65:

This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

Global Inventories

Ingredient	Canada DSL/NDSL	USA TSCA
All ingredients are on DSL/NDSL & TSCA inventories.		

NFPA - National Fire Protection Association:	
Health:	0
Fire:	1
Reactivity:	0

HMIS - Hazardous Materials Identification System	
Health:	0
Fire:	1
Reactivity:	0

Hazard Rating: 0 = minimal, 1 = slight, 2 = moderate, 3 = severe, 4 = extreme

WHMIS Classification(s):

Not controlled.

SOURCE AGENCY CARCINOGEN CLASSIFICATIONS:

CP65 California Proposition 65

OSHA (O) Occupational Safety and Health Administration.

ACGIH (G) American Conference of Governmental Industrial Hygienists.

- A1 - Confirmed human carcinogen.
- A2 - Suspected human carcinogen.
- A3 - Animal carcinogen.
- A4 - Not classifiable as a human carcinogen.
- A5 - Not suspected as a human carcinogen.

IARC (I) International Agency for Research on Cancer.

- 1 - The agent (mixture) is carcinogenic to humans.
- 2A - The agent (mixture) is probably carcinogenic to humans; there is limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.
- 2B - The agent (mixture) is possibly carcinogenic to humans; there is limited evidence of carcinogenicity in humans in the absence of sufficient evidence of carcinogenicity in experimental animals.
- 3 - The agent (mixture, exposure circumstance) is not classifiable as to its carcinogenicity to humans.
- 4 - The agent (mixture, exposure circumstance) is probably not carcinogenic to humans.

NTP (N) National Toxicology Program.

- 1 - Known to be carcinogens.
- 2 - Reasonably anticipated to be carcinogens.

SAFETY DATA SHEET

Section 16: OTHER INFORMATION

Date of Preparation: October 17, 2012

Expiry Date: October 17, 2015

Version: 1.0

Revision Date: October 17, 2012

Disclaimer: We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.

Prepared by: Nexreg Compliance Inc.
Phone: (519) 488-5126
www.nexreg.com

Prepared for: Menzies Enterprises Ltd.

End of Safety Data Sheet