

Material Safety Data Sheet

Section 1

Product Identification & Use

Material Name	ALUMINUM ALLOYS (Series 1,2,3,5,6,7 thousand)	Supplier	Samuel, Son & Co. LTD.
Synonyms	Includes all sheet products, plate, strip, bar, slab, ingot, and tubular products	Address	2360 Dixie Road Mississauga, Ontario L4Y 1Z7
WHMIS Class	D2A, D2B	Phone	(905) 279-5460
Material Use	Manufacture of Articles	Toll Free	1-800-26SAMUEL
		Fax	(905) 279-9658

Section 2

Hazardous Ingredients (OF=oxide fumes/DF=dust and fume/TD=Ti dioxide)

ELEMENT	C.A.S.#	% weight	OSHA PEL (mg/m)	TLV (mg/m3)
Aluminum	7429-90-5	90-99.7	N/A	10.0 OF/5.0 DF
Chromium	7440-47-3	<0.01-0.4	1.0 chrome metal	0.2 fume, 0.1 dust
Metal Copper	7440-50-8	<0.05-6.0	0.1 fume 1.0 dust	0.2 fume 1.0 dust
Iron	1309-37-1	<0.35-1.0	10 OF	5 OF
Magnesium	1309-48A	<0.03A.9	15 OF	10 OF
Manganese	7439-96-5	<0.02-1.5	5c dust 5c fume	5c dust 1 fume
Silicon	7440-21-3	<0.25-0.2	N/A	10 total dust
Titanium	7440-32-6	<0.02-0.2	15 TD	10 TD
Zinc	1314-13-2	.05-6.1	15 OF	10 dust 5 fume
Bismuth	7440-69-9	<0.40-0.7	N/A	N/A
Boron	7440A2-8	.06 max	15 oxide fume	10 oxide fume
Lead	7439-92-1	<0.40-0.7	0.05 DF	0.15 DF
Vanadium	7440-62-2	0.05 max	0.05c dust, 0.1c fume	0.05 dust & 0.05 fume

Note:

Aluminum alloys will be comprised of various combinations of the elements shown above. In addition, other alloying elements may be present in minute quantities. No permissible exposure limits (PEL) or threshold limit values (TLV) exist for aluminum alloys. Values shown are applicable to component elements.

Section 3

Physical Data

Physical state: Solid Odour: N/a Evaporation Rate: N/a Boiling point: N/a Vapour pressure: N/a
Vapour density: N/a Freezing point: N/a Coefficient wtr/oil distribution: N/a Ph: N/a
Odour threshold: N/a Boiling point: N/a Appearance: slvr gry Specific Gravity:H2O=1(approx. 2.5-2.9)

Section 4

Fire & Explosion Data

Means of extinction: Dry Powder or Sand *NOTE: do not use water or Halogen on molten Aluminum Flash

Section 5

Reactivity Data

Not applicable Chemical Stability: yes Incompatibility to other substances: yes
Reactivity & under what condition: Sodium Hydroxide & Halogen ACIDS in contact with Aluminum may generate explosive Hydrogen Mixtures. Hazardous Decomposition Products: extreme heat may produce toxic or irritating airborne particulate, including Alloy Oxide

Section 6

Toxicological Properties of Material

Route of entry: Prolonged skin contact with coated products may cause skin irritation in sensitive individuals
Inhalation of alloy particulate or elemental oxide fumes generated during welding, burning, grinding or machining may pose acute or chronic effects.

Acute exposure: Inhalation of overexposure may cause metal fume fever characterised by fever and chills (flu like symptoms) appears to 6 hours after exposure with no know long term effects.

Chronic exposure: Chronic inhalation of alloy fume may cause a benign pneumonconiosis (siderosis)

with few or no symptoms. Chronic inhalation of fumes may affect the digestive system, nervous system, respiratory system, muscles and joints.

Sensitisation to product: **Unknown** Synergistic materials: **Unknown** Reproductive effects: **No known effect**

Teratogenicity: **No known effect** Mutagenicity: **No known effect**

Carcinogenicity of material: IARC lists Hexavalent Chromium compounds under its group 1 category.

Confirmed Human Carcinogen

Note: welding fume may also contain
contaminants from fluxes or welding consumables.

Section 7 **Preventive Measures**

Personal Protective Equipment: Dependent upon process being performed on material.

Each operation must be addressed for suitable equipment and or engineering controls.

Gloves: Leather faced/ cut protection Eyes: Safety glasses or face shield as appropriate

Footwear: Safety shoes/ boots where required Other: Barrier cream may be used when handling

Respiratory: Approved respiratory protection where applicable.

Engineering Controls (eg. Ventilation, enclosures): General or local exhaust ventilation during welding.

Leak and spill procedures: N/a

Water disposal: N/a

Storage Requirements: Keep stored material dry to prevent corrosion.

Special Shipping Information: N/a

Section 8 **First-Aid Measures**

Skin: Wash affected area with soap and water. Seek medical attention if irritation persists.

Eye: For irritation from any coating material flush eyes with plenty of water.

Seek medical attention if irritation persists.

Inhalation: For overexposure to alloy fumes remove to fresh air.

Seek medical attention for adverse symptoms

Ingestion: N/a

Section 9 **Preparation Date of MSDS**

Prepared by Samuel, Son & Co. Ltd.

Phone Number 1-800-267-2683

Date January 2012

The information contained is based on the data considered accurate, however, no warranty is expressed or implied regarding the accuracy of these data or the results obtained from the use thereof.



Material Safety Data Sheet

Issuing Date 23-Nov-2011

Revision Date

Revision Number 0

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name Stainless Steel and Alloys of Stainless Steel

Distributor

ThyssenKrupp Materials NA, Inc.
22355 W. Eleven Mile Road
Southfield, Michigan 48034
TEL: 248-233-5681

Emergency Telephone Number 248-233-5681

2. HAZARDS IDENTIFICATION

WARNING!

Emergency Overview

Non-combustible as supplied.
Small chips, fines and dust from processing may be readily ignitable.
Hazardous fumes can also occur in post-processing operations
Product dust may be irritating to eyes, skin and respiratory system.
Dust may form explosive mixture in air
Possibly cancer hazard by inhalation

Appearance Metallic, Solid

Physical State Solid.

Odor Odorless

OSHA Regulatory Status

General Hazard Statement: Solid metallic products are generally classified as "articles" and do not constitute hazardous materials in solid form under the definitions of the OSHA Hazard Communication Standard (29 CFR 1910.1200). Any articles manufactured from these solid products would be generally classified as non-hazardous. However, some hazardous elements contained in these products can be emitted under certain processing conditions such as but not limited to: burning, melting, cutting, sawing, brazing, grinding, machining, milling, and welding.

Potential Health Effects

Principle Routes of Exposure

Eye contact. Skin contact. Inhalation.

Acute Toxicity

Eyes
Skin

Dust contact with the eyes can lead to mechanical irritation.
Contact with dust can cause mechanical irritation or drying of the skin. Contact with oils from processing may cause irritation. Prolonged skin contact may defat the skin and produce dermatitis. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Inhalation

May be harmful if inhaled. Inhalation of dust in high concentration may cause irritation of respiratory system. Inhalation of fumes may cause metal-fume fever.

Ingestion

May be harmful if swallowed. May cause additional affects as listed under "Inhalation".

Chronic Effects	Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure. Prolonged exposure may cause chronic effects. Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination. May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects. Elevated temperature processing such as welding and plasma arc cutting may release hazardous fumes. Overexposure to metal fumes may cause pulmonary edema (fluid in the lungs) and methemoglobinemia. May also cause pulmonary fibrosis and lung cancer.
Aggravated Medical Conditions	Allergies. Skin disorders. Respiratory disorders. Central nervous system. Pre-existing eye disorders. Blood disorders. Kidney disorders. Liver disorders. Nasal cavities. Lungs.
Interactions with Other Chemicals	Irritants. Sensitizers. Epoxies. Use of alcoholic beverages may enhance toxic effects.
Environmental Hazard	See Section 12 for additional Ecological Information.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Each alloy may contain one or more of the following ingredients. Consult the Technical Data Sheet for the composition of specific alloys.

Chemical Name	CAS-No	Weight %
Iron	7439-89-6	66.0-88.0
Chromium	7440-47-3	0.01-30.0
Nickel	7440-02-0	0.01-27.0
Manganese	7439-96-5	0.01-6.0
Molybdenum	7439-98-7	0.01-6.0
Titanium	7440-32-6	0.01-6.0
Copper	7440-50-8	0.01-6.0
Sulfur dioxide	7446-09-5	0.01-2.0
Phosphorus	7723-14-0	0.01-2.0
Cobalt	7440-48-4	0.01-2.0
Carbon	7440-44-0	0.01-2.0
Silicon	7440-21-3	0.01-2.0
Tungsten	7440-33-7	0.00-1.8
Niobium	7440-03-1	0.00-1.00
Aluminum	7429-90-5	0.01-0.5
Tantalum	7440-25-7	0.15-0.45
Selenium	7782-49-2	0.03-0.35

Stainless Steel Alloys may be comprised of all or variations of the alloys shown here.

4. FIRST AID MEASURES

Eye Contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Consult a physician.
Skin Contact	Wash skin with soap and water. In the case of skin irritation or allergic reactions see a physician.
Inhalation	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Consult a physician.
Ingestion	Do NOT induce vomiting. Call a physician or Poison Control Center immediately. Drink plenty of water. Never give anything by mouth to an unconscious person.
Notes to Physician	May cause sensitization of susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Flammable Properties	This product does not present fire or explosion hazards as shipped. Small chips, fines, and dust from processing may be readily ignitable.			
Flash Point	Not applicable.			
Suitable Extinguishing Media	Class D extinguishing agents on fines, dust or molten metal. Use coarse water spray on chips and fines.			
Unsuitable Extinguishing Media	DO NOT use halogenated extinguishing agents on small chips or fines. DO NOT use water for fires involving molten metal. These fire extinguishing agents will react with burning material.			
Explosion Data				
Sensitivity to Mechanical Impact	None			
Sensitivity to Static Discharge	None			
Specific Hazards Arising from the Chemical	Thermal decomposition can lead to release of irritating gases and vapors. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact.			
Protective Equipment and Precautions for Firefighters	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.			
NFPA	Health Hazard 2	Flammability 0	Instability 0	Physical and Chemical Hazards -
HMIS	Health Hazard 2*	Flammability 0	Physical Hazard 0	Personal Protection X

*Indicates a chronic health hazard.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Use personal protective equipment. Keep people away from and upwind of spill/leak.
Environmental Precautions	Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.
Methods for Containment	Prevent further leakage or spillage if safe to do so.
Methods for Cleaning Up	Avoid dust formation. Collect scrap for recycling. If product is molten, contain the flow using dry sand or salt flux as a dam. All tools and containers which come in contact with molten metal must be preheated or specially coated and rust free. Allow the spill to cool before remelting as scrap.

7. HANDLING AND STORAGE

Handling	Avoid contact with skin, eyes and clothing. Wear personal protective equipment. Avoid dust formation. Keep material dry. Avoid contact with sharp edges or heated material. Hot and cold aluminum are not visually different. Hot aluminum does not always glow red.
Storage	Keep container tightly closed in a dry and well-ventilated place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Aluminum 7429-90-5	TWA: 1 mg/m ³ respirable fraction	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 15 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Manganese 7439-96-5	TWA: 0.2 mg/m ³	(vacated) TWA: 1 mg/m ³ fume (vacated) STEL: 3 mg/m ³ fume (vacated) Ceiling: 5 mg/m ³ Ceiling: 5 mg/m ³ fume (vacated) TWA: 10 mg/m ³	IDLH: 500 mg/m ³ TWA: 1 mg/m ³ fume STEL: 3 mg/m ³
Molybdenum 7439-98-7	TWA: 10 mg/m ³ inhalable fraction TWA: 3 mg/m ³ respirable fraction	(vacated) TWA: 10 mg/m ³	IDLH: 5000 mg/m ³
Nickel 7440-02-0	TWA: 1.5 mg/m ³	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³	IDLH: 10 mg/m ³ TWA: 0.015 mg/m ³
Silicon 7440-21-3		TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
Tantalum 7440-25-7		TWA: 5 mg/m ³ (vacated) TWA: 5 mg/m ³	IDLH: 2500 mg/m ³ dust TWA: 5 mg/m ³ dust STEL: 10 mg/m ³ dust
Tungsten 7440-33-7	STEL: 10 mg/m ³ TWA: 5 mg/m ³	(vacated) TWA: 5 mg/m ³ (vacated) STEL: 10 mg/m ³	TWA: 5 mg/m ³ STEL: 10 mg/m ³
Cobalt 7440-48-4	TWA: 0.02 mg/m ³	TWA: 0.1 mg/m ³ dust and fume (vacated) TWA: 0.05 mg/m ³ dust and fume	IDLH: 20 mg/m ³ dust and fume TWA: 0.05 mg/m ³ dust and fume
Copper 7440-50-8	TWA: 0.2 mg/m ³ fume	TWA: 0.1 mg/m ³ fume TWA: 1 mg/m ³ dust and mist (vacated) TWA: 0.1 mg/m ³ Cu dust, fume, mist	IDLH: 100 mg/m ³ dust, fume and mist TWA: 1 mg/m ³ dust and mist TWA: 0.1 mg/m ³ fume
Sulfur dioxide 7446-09-5	STEL: 0.25 ppm	TWA: 5 ppm TWA: 13 mg/m ³ (vacated) TWA: 2 ppm (vacated) TWA: 5 mg/m ³ (vacated) STEL: 5 ppm (vacated) STEL: 15 mg/m ³	IDLH: 100 ppm TWA: 2 ppm TWA: 5 mg/m ³ STEL: 5 ppm STEL: 13 mg/m ³
Phosphorus 7723-14-0		TWA: 0.1 mg/m ³ (vacated) TWA: 0.1 mg/m ³	IDLH: 5 mg/m ³ TWA: 0.1 mg/m ³
Selenium 7782-49-2	TWA: 0.2 mg/m ³	TWA: 0.2 mg/m ³ Se (vacated) TWA: 0.2 mg/m ³	IDLH: 1 mg/m ³ TWA: 0.2 mg/m ³

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH: Immediately Dangerous to Life or Health.

Other Exposure Guidelines

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992). Hexavalent chrome may be formed during welding.

Engineering Measures

Showers
Eyewash stations
Ventilation systems

Personal Protective Equipment

Eye/Face Protection Skin and Body Protection Respiratory Protection

Safety glasses with side-shields.
Impervious clothing. Impervious gloves.
If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

Do not breathe vapors/dust. When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing. Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product. Keep away from food, drink and animal feeding stuffs.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Metallic, Solid.	Odor	Odorless.
Odor Threshold	No information available	Physical State	Solid
pH	No information available.		
Flash Point	Not applicable.	Autoignition Temperature	No information available.
Decomposition Temperature	No information available.	Boiling Point/Boiling Range	No information available
Melting Point/Range	1300°C / 2400°F		
Flammability Limits in Air	No information available.		
Specific Gravity	7.9	Solubility	No information available.
Evaporation Rate	No information available	Vapor Pressure	No data available.
Vapor Density	No data available.		

10. STABILITY AND REACTIVITY

Stability	Stable under recommended storage conditions.
Incompatible Products	Acids. Alkalies. Metal oxides. Iron powder and water: may cause an explosive reaction forming hydrogen gas when heated above 1470F (800C). Moisture.
Conditions to Avoid	Dust formation. Heat, flames and sparks.
Hazardous Decomposition Products	Iron oxides. Metal fume. Chromium oxides.
Hazardous Polymerization	Hazardous polymerization does not occur.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Product Information

Inhalation

May cause irritation of respiratory tract. Inhalation of fumes may cause metal fume fever, which is characterized by flu-like symptoms with metallic taste, fever, chills, cough, weakness, chest pain, muscle pain and increased white blood cell count.

Eye Contact

Dust contact with the eyes can lead to mechanical irritation.

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Iron	= 984 mg/kg (Rat)		
Nickel	> 9000 mg/kg (Rat)		
Cobalt	= 6170 mg/kg (Rat)		> 10 mg/L (Rat) 1 h
Sulfur dioxide		-	Per CGA P-20: 2500 ppm/1hr (Rat)
Phosphorus	= 3.03 mg/kg (Rat)	= 100 mg/kg (Rat)	= 4.3 mg/L (Rat) 1 h
Selenium	= 6700 mg/kg (Rat)		

Chronic Toxicity

Chronic Toxicity

Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure. Prolonged exposure may cause chronic effects. Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination. May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects.

Elevated temperature processing such as welding and plasma arc cutting may release hazardous fumes. Overexposure to metal fumes may cause pulmonary edema (fluid in the lungs) and methemoglobinemia. May also cause pulmonary fibrosis and lung cancer.

Carcinogenicity

This product contains one or more substances which are classified by IARC as carcinogenic to humans (Group 1), probably carcinogenic to humans (Group 2A) or possibly carcinogenic to humans (Group 2B).

Chemical Name	ACGIH	IARC	NTP	OSHA
Chromium		Group 3		
Nickel		Group 2B Group 1	Reasonably Anticipated	X
Sulfur dioxide		Group 3	-	-
Cobalt	A3	Group 2A Group 2B		X
Selenium		Group 3		

ACGIH: (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC: (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 2A - Probably Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

NTP: (National Toxicity Program)

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA: (Occupational Safety & Health Administration)

X - Present

Target Organ Effects

Blood. Central nervous system (CNS). Eyes. Kidney. Liver. Lungs. Nasal cavities. Respiratory system. Skin.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Iron	-	LC50 96 h: = 0.56 mg/L semi-static (Cyprinus carpio) LC50 96 h: = 13.6 mg/L static (Morone saxatilis)	-	-
Nickel	EC50 96 h: 0.174 - 0.311 mg/L static (Pseudokirchneriella subcapitata) EC50 72 h: = 0.18 mg/L (Pseudokirchneriella subcapitata)	LC50 96 h: = 1.3 mg/L semi-static (Cyprinus carpio) LC50 96 h: = 10.4 mg/L static (Cyprinus carpio) LC50 96 h: > 100 mg/L (Brachydanio rerio)	-	EC50 48 h: = 1 mg/L Static (Daphnia magna) EC50 48 h: > 100 mg/L (Daphnia magna)
Copper	EC50 96 h: 0.031 - 0.054 mg/L static (Pseudokirchneriella subcapitata) EC50 72 h: 0.0426 - 0.0535 mg/L static (Pseudokirchneriella subcapitata)	LC50 96 h: 0.0068 - 0.0156 mg/L (Pimephales promelas) LC50 96 h: < 0.3 mg/L static (Pimephales promelas) LC50 96 h: = 0.052 mg/L flow-through (Oncorhynchus mykiss) LC50 96 h: = 0.112 mg/L flow-through (Poecilia reticulata) LC50 96 h: = 0.2 mg/L flow-through (Pimephales promelas) LC50 96 h: = 0.3 mg/L semi-static (Cyprinus carpio) LC50 96 h: = 0.8 mg/L static (Cyprinus carpio) LC50 96 h: = 1.25 mg/L static (Lepomis macrochirus)	-	EC50 48 h: = 0.03 mg/L Static (Daphnia magna)
Phosphorus	-	LC50 96 h: 0.001-0.004 mg/L static (Lepomis macrochirus) LC50 96 h: 0.0017-0.0035 mg/L flow-through (Lepomis macrochirus) LC50 96 h: 0.011-0.028 mg/L static (Pimephales promelas) LC50 96 h: 0.015-0.032 mg/L static (Oncorhynchus mykiss) LC50 96 h: > 100 mg/L static (Brachydanio rerio)	-	EC50 48 h: 0.025 - 0.037 mg/L Static (Daphnia magna) EC50 48 h: = 0.03 mg/L (Daphnia magna)
Cobalt	-	LC50 96 h: > 100 mg/L static (Brachydanio rerio)	-	-

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods Dispose of in accordance with local regulations.

Contaminated Packaging Do not re-use empty containers.

US EPA Waste Number D007
D010

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Chromium - 7440-47-3		Included in waste streams: F032, F034, F035, F037, F038, F039	5.0 mg/L regulatory level	
Nickel - 7440-02-0	(hazardous constituent - no waste number)	Included in waste streams: F006, F039		
Selenium - 7782-49-2		Included in waste stream: F039	1.0 mg/L regulatory level	

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste
Chromium	Toxic Corrosive Ignitable
Nickel	Toxic powder Ignitable powder
Manganese	Ignitable powder
Molybdenum	Ignitable powder
Titanium	Ignitable powder
Copper	Toxic
Phosphorus	Toxic Ignitable Reactive
Cobalt	Toxic powder Ignitable powder
Aluminum	Ignitable powder

14. TRANSPORT INFORMATION

DOT Not regulated

TDG Not regulated

MEX Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL Complies
EINECS Complies
ENCS Complies
IECSC Complies

15. REGULATORY INFORMATION

KECL	Complies
PICCS	Complies
AICS	Complies

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

U.S. Federal Regulations

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372:

Chemical Name	CAS-No	Weight %	SARA 313 - Threshold Values %
Chromium	7440-47-3	30	1.0
Cobalt	7440-48-4	2	0.1
Copper	7440-50-8	6	1.0
Manganese	7439-96-5	6	1.0
Nickel	7440-02-0	27	0.1
Phosphorus	7723-14-0	2	1.0

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	Yes
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42):

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel		X	X	
Copper		X	X	
Phosphorus	1 lb			X
Selenium		X	X	

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302):

Chemical Name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	RQ
Nickel	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ
Chromium			RQ 5000 lb final RQ RQ 2270 kg final RQ
Copper	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ
Sulfur dioxide		500 lb	
Phosphorus	1 lb	1 lb	RQ 1 lb final RQ RQ 0.454 kg final RQ
Selenium	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

U.S. State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical Name	CAS-No	California Prop. 65
Nickel	7440-02-0	Carcinogen
Cobalt	7440-48-4	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Aluminum	X	X	X		X
Manganese	X	X	X	X	X
Molybdenum	X	X	X		X
Nickel	X	X	X	X	X
Silicon	X	X	X		X
Tantalum	X	X	X		X
Titanium	X				
Tungsten	X	X	X		X
Carbon			X		X
Chromium		X			X
Cobalt	X	X	X	X	X
Copper	X	X	X	X	X
Sulfur dioxide	X	X	X		X
Phosphorus	X	X	X	X	X
Selenium	X	X	X	X	X

International Regulations

Chemical Name	Carcinogen Status	Exposure Limits
Aluminum		Mexico: TWA= 10 mg/m ³
Manganese		Mexico: TWA 0.2 mg/m ³ Mexico: TWA 1 mg/m ³ Mexico: STEL 3 mg/m ³
Nickel		Mexico: TWA 1 mg/m ³
Silicon		Mexico: TWA 10 mg/m ³ Mexico: STEL 20 mg/m ³
Tantalum		Mexico: TWA 5 mg/m ³ Mexico: STEL 10 mg/m ³
Tungsten		Mexico: TWA 5 mg/m ³ Mexico: STEL 10 mg/m ³
Carbon		Mexico: TWA 2 mg/m ³
Chromium		Mexico: TWA 0.5 mg/m ³
Cobalt	A3	Mexico: TWA= 0.1 mg/m ³
Copper		Mexico: TWA= 1 mg/m ³ Mexico: TWA= 0.2 mg/m ³ Mexico: STEL= 2 mg/m ³
Sulfur dioxide		Mexico: TWA 2 ppm Mexico: TWA 5 mg/m ³ Mexico: STEL 5 ppm Mexico: STEL 10 mg/m ³
Phosphorus		Mexico: TWA 0.1 mg/m ³ Mexico: STEL 0.3 mg/m ³
Selenium		Mexico: TWA 0.2 mg/m ³

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class

Non-controlled

Chemical Name	NPRI
Aluminum	X
Nickel	X
Chromium	X
Cobalt	X
Sulfur dioxide	X

Phosphorus	X
Selenium	X

Legend

NPRI - National Pollutant Release Inventory

16. OTHER INFORMATION

Prepared By Product Stewardship
23 British American Blvd.
Latham, NY 12110
1-800-572-6501

Issuing Date 23-Nov-2011

Revision Date

Revision Note Initial Release.

General Disclaimer

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet

SAFETY DATA SHEET

Section 1: IDENTIFICATION

1.1 PRODUCT IDENTIFIER

Product Name: TPO Direct Weld
Product Code: Not available.

1.2 RECOMMENDED USE OF CHEMICAL AND RESTRICTIONS ON USE

Use: Coating.

1.3 DETAILS OF THE SUPPLIER OF THE SAFETY DATA SHEET

Name/Address: Menzies Enterprises Ltd.
 19370 60th Avenue
 Surrey, BC V3S 3M2
Telephone Number: 604-530-0712
 Toll free: 1-800-665-8840

1.4 EMERGENCY TELEPHONE NUMBER

Emergency Telephone Number: 1-800-665-8840 (Monday to Friday, 7:00 a.m. - 4:00 p.m. PST, excluding Federal and Provincial holidays.)
Date of Preparation: October 17, 2012

Section 2: HAZARD(S) IDENTIFICATION

2.1 CLASSIFICATION OF THE CHEMICAL

Hazard class

This preparation is classified as not hazardous according to OSHA HazCom 2012.

2.2 LABEL ELEMENTS

Hazard Pictogram: Not applicable.
Signal Word: Not applicable.
Hazard Statement: Not applicable.
Prevention: Not applicable.
Response: Not applicable.
Storage: Not applicable.
Disposal: Not applicable.

2.3 ADDITIONAL INFORMATION

Hazards not otherwise classified: Not applicable.
 100 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 MIXTURES

Ingredient	CAS No	Wt. %
None by WHMIS/OSHA criteria.		

SAFETY DATA SHEET

Section 4: FIRST- AID MEASURES

4.1 DESCRIPTION OF THE FIRST AID MEASURE

Eye: None required.
Skin: None required.
Inhalation: None required.
Ingestion: None required.

4.2 MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED

Eye: No known adverse effects
Skin: No known adverse effects
Inhalation: No known adverse effects
Ingestion: No known adverse effects

4.3 INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENTS NEEDED

Note to Physicians: No specific treatment. Treat symptomatically.
Specific Treatments: In case of accident or if you feel unwell, seek medical advice.

Section 5: FIRE-FIGHTING MEASURES

5.1 FLAMMABILITY

Flammability: This product is not flammable by WHMIS/OSHA criteria.

5.2 EXTINGUISHING MEDIA

Suitable Extinguishing Media: Treat for surrounding material.
Unsuitable Extinguishing Media: Not applicable.

5.3 SPECIAL HAZARDS ARISING FROM THE CHEMICAL

Products of Combustion: May include, and are not limited to: oxides of carbon.

Explosion Data:

Sensitivity to Mechanical Impact: Not available.
Sensitivity to Static Discharge: Not available.

5.4 SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHTERS

Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).

Section 6: ACCIDENTAL RELEASE MEASURES

6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

Not applicable.

6.2 METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING - UP

Methods for Containment: Pick up large pieces, then place in a suitable container. Use appropriate Personal Protective Equipment (PPE).

SAFETY DATA SHEET

Methods for Cleaning-Up: Place material in suitable container for disposal in accordance with local and national regulations.

Section 7: HANDLING AND STORAGE

7.1 PRECAUTIONS FOR SAFE HANDLING

Handling: This product is safe under normal conditions of use. There are no specific handling precautions.

General Hygiene Advice: Handle according to established industrial hygiene and safety practices. Wash exposed skin prior to eating, drinking or smoking and at the end of each shift.

7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

Storage: This product is safe under normal conditions of use. There are no specific storage conditions. (See section 10)

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 CONTROL PARAMETERS

Exposure Guidelines

Occupational Exposure Limits		
Ingredient	OSHA-PEL	ACGIH-TLV
Not applicable.		

8.2 EXPOSURE CONTROLS

Engineering Controls: Ventilation is not normally required.

8.3 INDIVIDUAL PROTECTIVE MEASSURES

Personal Protective Equipment:

Eye/Face Protection: None necessary under normal conditions of use.

Skin Protection:

Hand Protection: None necessary under normal conditions of use.

Body Protection: Use personal protective equipment as required.

Respiratory Protection: Not normally required.

General Health AND Safety

Measures: This product is safe under normal conditions of use.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Not available.

Color: Various.

Odour: Not available.

Odour Threshold: Not available.

Physical State: Solid.

pH: Not available.

SAFETY DATA SHEET

Melting Point:	Not available.
Boiling Point:	Not available.
Flash Point:	Not available.
Evaporation Rate:	Not available.
Flammability:	Not Flammable.
Lower Flammability/Explosive Limit:	Not available.
Upper Flammability/Explosive Limit:	Not available.
Vapor Pressure:	Not available.
Vapor Density:	Not available.
Relative Density/Specific Gravity:	Not available.
Solubility:	Not available.
Partition coefficient: n-octanol/water:	Not available.
Auto-ignition Temperature:	Not available.
Decomposition Temperature:	Not available.
Viscosity:	Not available.
Explosive Properties:	Not available.
Oxidizing Properties:	Not available.

Section 10: STABILITY AND REACTIVITY

10.1 REACTIVITY

No dangerous reaction known under conditions of normal use.

10.2 CHEMICAL STABILITY

Stable under normal storage conditions.

10.3 POSSIBILITY OF HAZARDOUS REACTIONS

No dangerous reaction known under conditions of normal use.

10.4 CONDITIONS TO AVOID

Incompatible materials.

10.5 INCOMPATIBLE MATERIALS

None known.

10.6 HAZARDOUS DECOMPOSITION PRODUCTS

May include, and are not limited to: oxides of carbon.

Section 11: TOXICOLOGICAL INFORMATION

11.1 INFORMATION ON TOXICOLOGICAL EFFECTS

Likely Routes of Exposure: Skin Contact.

Symptoms related to physical/chemical/toxicological characteristics:

Eye: None under normal conditions of use.

Skin: None under normal conditions of use.

Ingestion: None under normal conditions of use.

SAFETY DATA SHEET

Inhalation: None under normal conditions of use.

Acute Toxicity:

Ingredient	IDLH	LC50	LD50
Not applicable.			
Calculated overall Chemical Acute Toxicity Values			
LC50 (inhalation)	LD50 (oral)	LD50 (dermal)	
Not available.	Not available.	Not available.	
Ingredient	Chemical Listed as Carcinogen or Potential Carcinogen (NTP, IARC, OSHA, ACGIH, CP65)*		
Not applicable.			

11.2 DELAYED, IMMEDIATE, AND CHRONIC EFFECTS OF SHORT- AND LONG-TERM EXPOSURE

Skin Corrosion/Irritation: Based on available data, the classification criteria are not met.

Serious Eye Damage/Irritation: Based on available data, the classification criteria are not met.

Respiratory Sensitization: Based on available data, the classification criteria are not met.

Skin Sensitization: Based on available data, the classification criteria are not met.

STOT-Single Exposure: Based on available data, the classification criteria are not met.

Chronic Health Effects:

Carcinogenicity: This product is not classified as a carcinogen.

Germ Cell Mutagenicity: This product is not classified as a mutagen.

Reproductive Toxicity:

Developmental: This product does not contain known reproductive or developmental toxins.

Teratogenicity: Not hazardous by WHMIS/OSHA criteria.

Embryotoxicity: Not hazardous by WHMIS/OSHA criteria.

Fertility: No known significant effects or critical hazards.

STOT-Repeated Exposure: Based on available data, the classification criteria are not met.

Aspiration Hazard: Based on available data, the classification criteria are not met.

Toxicologically Synergistic Materials: Not available.

Other Information: Not available.

Section 12: ECOLOGICAL INFORMATION

12.1 ECOTOXICITY

Acute/Chronic Toxicity: Not available.

12.2 PERSISTENCE AND DEGRADABILITY

Not available.

SAFETY DATA SHEET

12.3 BIOACCUMULATIVE POTENTIAL

Bioaccumulation: Not available.

12.4 MOBILITY IN SOIL

Not available.

12.5 OTHER ADVERSE EFFECTS

Not available.

Section 13: DISPOSAL CONSIDERATIONS

13.1 WASTE TREATMENT METHODS

Disposal Method: This material must be disposed of in accordance with all local, state, provincial, and federal regulations.

Other disposal recommendations: Not available.

Section 14: TRANSPORT INFORMATION

14.1 UN NUMBER

DOT

Not regulated.

TDG

Not regulated.

14.2 UN PROPER SHIPPING NAME

DOT

Not applicable.

TDG

Not applicable.

14.3 TRANSPORT HAZARD CLASS (ES)

DOT

Not applicable.

TDG

Not applicable.

14.4 PACKING GROUP

DOT

Not applicable.

TDG

Not applicable.

14.5 ENVIRONMENTAL HAZARDS

Not applicable.

14.6 TRANSPORT IN BULK ACCORDING TO ANNEX II OF MARPOL 73/78 AND THE IBC CODE

Not applicable.

14.7 SPECIAL PRECAUTIONS FOR USER

Not applicable.

Section 15: REGULATORY INFORMATION

15.1 SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS/ LEGISLATIONS SPECIFIC FOR THE CHEMICAL

Canadian: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

SAFETY DATA SHEET

US: MSDS prepared pursuant to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012

SARA Title III				
Ingredient	Section 302 (EHS) TPQ (lbs.)	Section 304 EHS RQ (lbs.)	CERCLA RQ (lbs.)	Section 313
Not applicable.				

State Regulations

California Proposition 65:

This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

Global Inventories

Ingredient	Canada DSL/NDSL	USA TSCA
All ingredients are on DSL/NDSL & TSCA inventories.		

NFPA - National Fire Protection Association:	
Health:	0
Fire:	1
Reactivity:	0

HMIS - Hazardous Materials Identification System	
Health:	0
Fire:	1
Reactivity:	0

Hazard Rating: 0 = minimal, 1 = slight, 2 = moderate, 3 = severe, 4 = extreme

WHMIS Classification(s):

Not controlled.

SOURCE AGENCY CARCINOGEN CLASSIFICATIONS:

CP65 California Proposition 65

OSHA (O) Occupational Safety and Health Administration.

ACGIH (G) American Conference of Governmental Industrial Hygienists.

- A1 - Confirmed human carcinogen.
- A2 - Suspected human carcinogen.
- A3 - Animal carcinogen.
- A4 - Not classifiable as a human carcinogen.
- A5 - Not suspected as a human carcinogen.

IARC (I) International Agency for Research on Cancer.

- 1 - The agent (mixture) is carcinogenic to humans.
- 2A - The agent (mixture) is probably carcinogenic to humans; there is limited evidence of carcinogenicity in humans and sufficient evidence of carcinogenicity in experimental animals.
- 2B - The agent (mixture) is possibly carcinogenic to humans; there is limited evidence of carcinogenicity in humans in the absence of sufficient evidence of carcinogenicity in experimental animals.
- 3 - The agent (mixture, exposure circumstance) is not classifiable as to its carcinogenicity to humans.
- 4 - The agent (mixture, exposure circumstance) is probably not carcinogenic to humans.

NTP (N) National Toxicology Program.

- 1 - Known to be carcinogens.
- 2 - Reasonably anticipated to be carcinogens.

SAFETY DATA SHEET

Section 16: OTHER INFORMATION

Date of Preparation: October 17, 2012

Expiry Date: October 17, 2015

Version: 1.0

Revision Date: October 17, 2012

Disclaimer: We believe the statements, technical information and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind. The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. It is the user's responsibility to satisfy oneself as to the suitability and completeness of this information for the user's own particular use.

Prepared by: Nexreg Compliance Inc.
Phone: (519) 488-5126
www.nexreg.com

Prepared for: Menzies Enterprises Ltd.

End of Safety Data Sheet