



SPUN COPPER DECK DRAIN NO HUB TPO INSTALLATION INSTRUCTIONS

1. Cut an appropriate sized hole over the receiving drainpipe.
2. Remove any debris or material that may prevent the drain flange from laying flush on the deck.
3. Remove the strainer from the drain.
4. The flange must lay flush on deck. Secure the drain to the deck with a minimum of 3 broad-head fasteners.

Before installing TPO refer to membrane manufacturer's instructions.

5. Make certain decking material reaches the edge of drain bowl but does not go into the drain bowl.
6. Be certain that the drain flange and TPO Direct Weld™ surface are clean before heat welding.
7. Heat weld the TPO membrane to TPO Direct Weld™ coated flange. Heat weld according to the TPO membrane manufacturer's instructions.
8. Replace the strainer and tighten securely.
9. Under deck connection by others.
10. Adhere to installation requirements as determined by the regulatory authorities for your region.