



## SPUN ALUMINUM FLAT PIPE FLASHING TPO INSTALLATION INSTRUCTIONS

**Important: Read Instructions Before Installation.**

1. Remove any debris or materials that may prevent the pipe flashing flange from laying flush against the deck.
2. Lower the pipe flashing over the pipe, onto the roof deck. Ensure that metal flange is flush with the roof surface.
3. The flashing flange must be secured to the roof deck using a minimum of 4 round head fasteners into solid substrate. Fastening evenly spaced, 1" from edge of flange, is optimal.

**Before installing TPO, refer to the roofing membrane manufacturer's instructions.**

4. Follow the TPO roofing system manufacturer's installation instructions for flashing TPO roofing membrane to the pipe flashing.
5. Clean the TPO Direct Weld™ coated flange and the TPO membrane surfaces prior to heat welding.
6. Heat weld the TPO membrane to the TPO Direct Weld™ coated flange. Heat weld according to the TPO membrane manufacturers instructions.
7. Seal the flashing opening to the pipe with an appropriate cap or storm collar and sealant.
8. Adhere to the installation requirements as determined by the regulatory authorities for your region.

Visit the Menzies Metal Products' website for additional product information. Drawings, Specifications and Instructions are available for most products online at [www.menzies-metal.com](http://www.menzies-metal.com) or scan the QR code.



**Menzies Metal Products**

19370 60<sup>th</sup> Avenue, Surrey, BC V3S 3M2  
800-665-8840 sales@menzies-metal.com  
www.menzies-metal.com

**More Than Just Metal**

E. & O.E  
01242014