



## WELDED PITCHED ALUMINUM PIPE FLASHING INSTALLATION INSTRUCTIONS

**Important: Read Instructions Before Installation.**

**\*\*\*Order flashing according to the pitch required.**

### INSTALLATION FOR PITCH UP TO 3/12 (FLAT ROOF)

1. Remove any debris or materials that may prevent the pipe flashing flange from laying flush against the deck.
2. Lower the pipe flashing over the pipe onto the roof deck. Ensure that metal flange is flush with the roof surface.
3. The flashing flange must be secured to the roof deck using a minimum of 4 round head fasteners into solid substrate. Fastening evenly spaced, 1" from the edge of the flange, is optimal.
4. Follow the roofing system manufacturer's installation instructions for installing and flashing roofing membrane to pipe flashing.
5. Seal the flashing to the pipe with an appropriate cap or storm collar and sealant.
6. Adhere to the installation requirements as determined by the regulatory authorities for your region.

### INSTALLATION FOR PITCH OVER 3/12 (STEEP ROOF)

1. Remove any debris or materials that may prevent the pipe flashing flange from laying flush against the roof.
2. Lower the pipe flashing over the pipe onto the roof deck. Ensure that metal flange is flush with the roof surface.
3. The flashing flange must be secured to the roof deck using a minimum of 4 round head fasteners into solid substrate. Fastening evenly spaced, 1" from the edge of the flange, is optimal.
4. Follow roofing system manufacturer's installation instructions for installing and flashing roofing material to pipe flashing. Install roofing material in accordance with proper roofing practices.
5. Seal the flashing to the pipe with an appropriate cap or storm collar.
6. Adhere to the installation requirements as determined by the regulatory authorities for your region.

Visit the Menzies Metal Products' website for additional product information. Drawings, Specifications and Instructions are available for most products online at [www.menzies-metal.com](http://www.menzies-metal.com) or scan the QR code.

