



## 5 SKIN PITCHED ALUMINUM ROOF PIPE FLASHING INSTALLATION INSTRUCTIONS

**Note: this flashing is custom ordered according to roof pitch**  
**Important: Read Instructions Before Installation.**

### Installation for pitch up to 3/12 (flat roof)

1. Clean and prepare the roof and pipe surfaces. Remove debris or materials that may prevent the pipe-flashing flange from laying flush on the deck.
2. Bottom moisture seal: match the pipe size with the correct cutout on the bottom seal\*. DO NOT use a sharp instrument to pierce or cut the 5 Skin seals. Prepare the bottom 5 Skin moisture seal to fit the pipe by matching the pipe size with same size tear line. To create the pipe opening in the bottom seal, break the seal with a blunt object (a car key or ballpoint pen) and tear the material out by hand as shown below.



3. Slide the bottom seal down the pipe so that the seal is flush with the roof deck.
4. Center the aluminum 5 Skin flashing over the bottom moisture seal.
5. Prepare the top moisture seal to fit the pipe, match the pipe size to the tear line and peel the material away as shown in step #2.
6. Slide the top moisture seal down the pipe to the aluminum 5 Skin flashing.
7. Force the top moisture seal over the bead located at the top of the 5 Skin flashing.
8. Secure the 5 Skin flange to the roof deck using a minimum of 3 round head fasteners screwed into a solid substrate. Fastening evenly spaced, 1" from edge of flange, is optimal.
9. Flash the aluminum 5 Skin flange with the roofing membrane; according to the membrane manufacturer's instructions.
10. Adhere to installation requirements as determined by the regulatory authorities for your region.

### Installation for pitch over 3/12 (steep roof)

1. Follow steps #1 to #9 above.
2. Adhere to installation requirements as determined by the regulatory authorities for your region.

Visit the Menzies Metal Products' website for additional product information. Drawings, Specifications and Instructions are available for most products online at [www.menzies-metal.com](http://www.menzies-metal.com) or scan the QR code.

